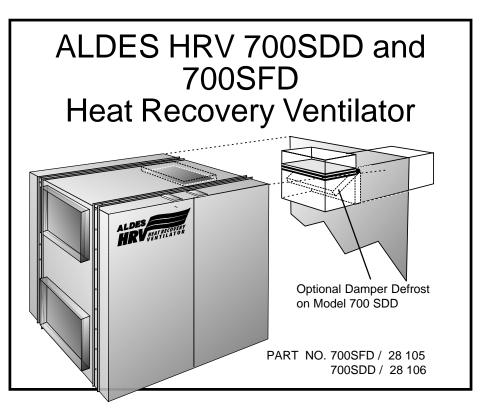


HRV 700SDD/700SFD HEAT RECOVERY VENTILATOR

ALDES Model HRV 700SFD or 700SDD is a compact heat recovery ventilator designed to exhaust stale indoor air and supply fresh air from outdoors. It is intended for small commercial and institutional applications, such as office buildings, classrooms, dormitories, restaurants, health clubs, etc.

It is a technically advanced controlled mechanical ventilation system to meet the requirements of modern, tightly built and highly insulated buildings. It provides a consistent supply of fresh air while lowering heating costs during the winter by transferring heat from the exhaust air to the fresh air stream. During the summer it also reduces the load on the air conditioner by lowering the temperature of the fresh outdoor air. The system provides an economical solution for excessive indoor humidity, odors, stuffiness, and other indoor air pollutants.

As the two air streams pass through the HRV, they are separated by thin plates of aluminum in the core. The air streams do not mix, so there is no recontamination of the fresh air by stale air. Heat passes through the thermally conductive aluminum from the warmer air stream to the colder air stream, recovering most of the energy otherwise lost to the outdoors.



The Model 700 is available with two defrost options. The Model 700SFD begins the defrost cycle at temperatures below 23 °F (-5 °C) by shutting off the supply fan for 4-1/2 minutes, then resumes normal operation for 17 minutes, repeating the cycle until temperatures rise above 23 °F. The Model 700SDD blocks outside air during defrost and draws indoor air through the supply (with the same temperature and defrost time schedule as the fan defrost system).

GENERAL FEATURES

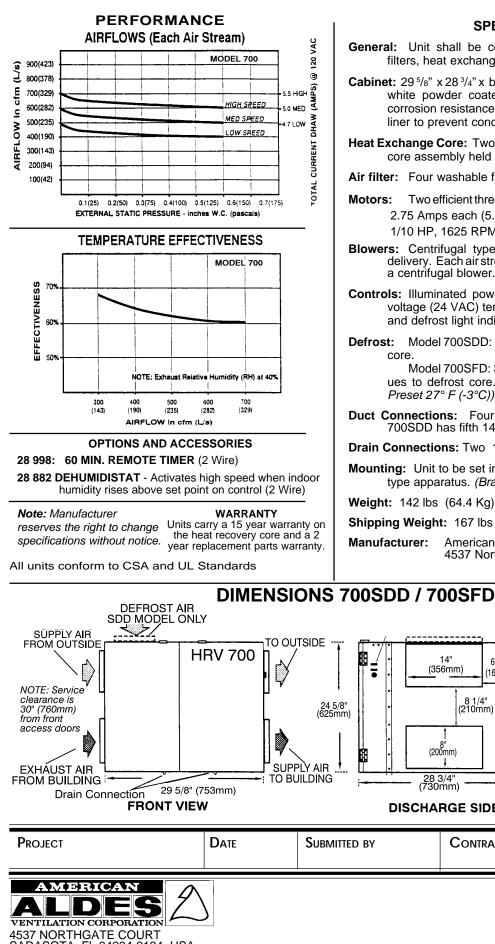
Thermally conductive aluminum heat exchange core, crossflow design, easily removed for cleaning or service.

Insulated 20 gauge powder coated galvanized steel cabinet.

Direct drive centrifugal forward curve blowers, Multi-speed providing 400 to 650 cfm. one in each air stream.

Two efficient three speed PSC double shafted motors 120 V, 2.75 Amps each (5.5 Amps total on high speed), 1 ph. 1/10 HP, 1625 RPM. Watts - total on high speed - 648.

Washable filters, one in each air stream protect the core. Easy to access and clean.



SPECIFICATIONS

General: Unit shall be completely wired and includes blowers, filters, heat exchange cores and control panel.

Cabinet: 29 5/8" x 28 3/4" x by 24 5/8" H. Constructed of 20 gauge satin white powder coated galvanized steel (G60) for superior corrosion resistance. Insulated with foil faced fiberglass duct liner to prevent condensation.

Heat Exchange Core: Two modules, aluminum plate heat exchange core assembly held in stainless steel frame.

Air filter: Four washable filters.

Two efficient three speed PSC double shafted motors 120 V, 2.75 Amps each (5.5 Amps total on high speed), 1 ph.

1/10 HP, 1625 RPM. Watts - total on high speed - 648.

- Blowers: Centrifugal type rated at 700 CFM (329 L/s) free air delivery. Each air stream has one double shafted motor driving a centrifugal blower. Rubber isolated mounts.
- Controls: Illuminated power switch, 3 speed blower control, low voltage (24 VAC) terminals for connection of remote controls and defrost light indicating automatic operation.

Model 700SDD: Supply bypass routes indoor air to defrost

Model 700SFD: Supply fan shuts off while exhaust continues to defrost core. (Defrost light indicates defrost mode-Preset 27° F (-3°C)).

Duct Connections: Four 14" X 8" (356mm X 200mm). Model 700SDD has fifth 14" x 8" duct connection on top surface.

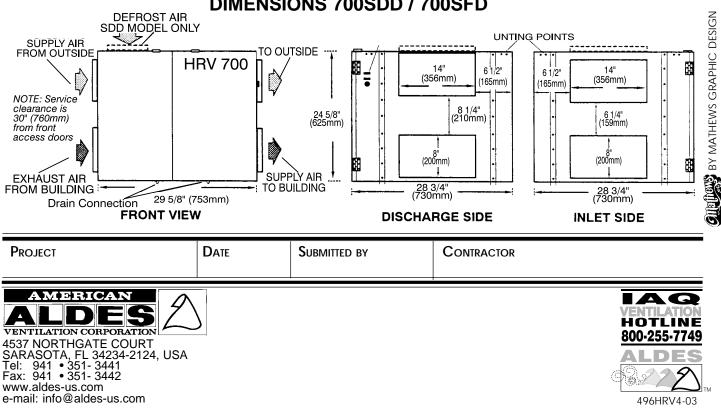
Drain Connections: Two 1/2" O.D.

Mounting: Unit to be set in support brackets hung by threaded rod type apparatus. (Brackets and rod not provided).

Weight: 142 lbs (64.4 Kg)

Shipping Weight: 167 lbs (75.8 Kg)

American ALDES Ventilation Corp. 4537 Northgate Court, Sarasota, FL 34234





HRV 700SDD/700SFD PLUS HEAT RECOVERY VENTILATOR

PRODUCT SPECIFICATIIONS AND ENGINEERING INFORMATION

SPECIFICATIONS

CORES - Modular (2 section) patented aluminum heat recovery cores arranged for efficient cross-flow ventilation. **MOTORS -** Two PSC, 3 speed single shafted, 120 VAC, 4.5 Amps each (9 total on high speed). HP - 1/4, 1450 RPM. Watts - total on high speed - 1032.

FILTERS - Washable air filters in exhaust and supply air streams.

BLOWERS - Centrifugal type rated at 329 L/s (700 CFM) free air delivery. Each air stream has one single shafted motor driving a centrifugal blower.

CONNECTION DUCT SIZES - Four - 14" x 8" (356 mm x 200 mm). **MOUNTING -** Unit to be set on support brackets hung by

threaded rod type apparatus (brackets and rods not provided). **CASE** - 20 gauge prepainted galvanized steel (G60) for superior corrosion resistance. Insulated with foil faced insulation where required to prevent exterior condensation. Drain connections, 2 - 1/2" (12 mm) O.D.

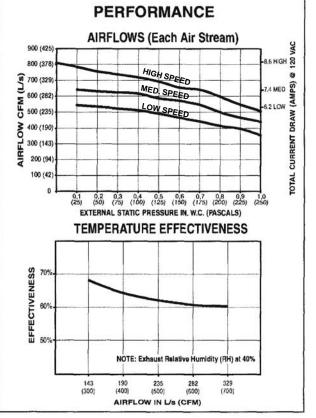
CONTROLS & FUNCTION - Integrated microprocessor circuit board. Built-in interlock contacts. Automatic Self Test. Optional remote speed control.

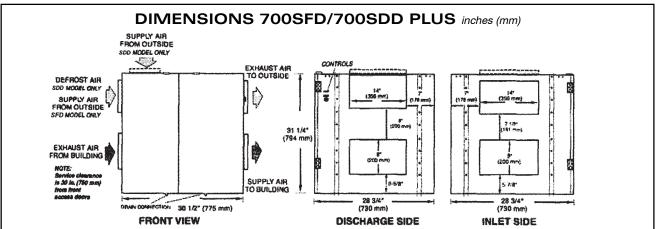
DEFROST CONTROLS

Model **700SFD PLUS** - Interrupts supply air while exhaust air defrosts core.

Model **700SDD PLUS** - Supply bypass routes indoor air to defrost core.

WEIGHT - 155 lbs. (70 kg) SHIPPING WEIGHT - 180 lbs. (81.4 kg)





OPTIONS

- 28 998 Sixty Minute Timer (2 Wire)
- 28 883 Dehumidistat Ventilation Control (DVC) Remote
- dehumidistat and on/off control (3 Wire) 28 882 Dehumidistat Control - Remote Wall Mount, Low
- Voltage 20-80% RH (2 Wire) 28 885 3 Speed Control (4 Wire)
- **28 885 3 Speed Control** (4 Wire)

All units conform to CSA and UL standards.

WARRANTY

Units carry a 15 year warranty on the heat recovery core and a 2 year replacement parts warranty.

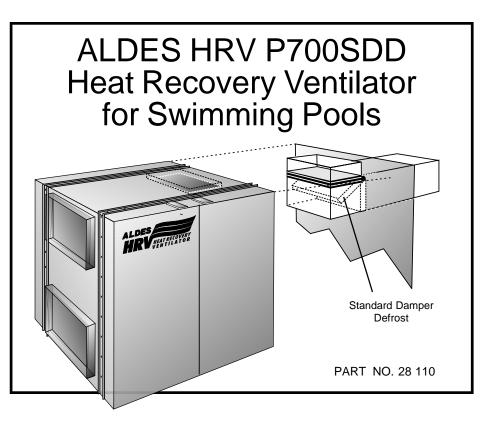


HRV P700SDD HEAT RECOVERY VENTILATOR POOL MODEL

ALDES Pool Model Heat Recover Ventilators are designed to exhaust humid air from indoor swimming pools and spa area and to supply tempered fresh air from outdoors. It incorporates an efficient aluminum core for heat recovery of waste heat to temper the fresh outdoor air, to provide and economical solution to excessive humidity, odor, stuffiness, and other indoor air pollutants. The model P700SDD is intended for small commercial, institutional, and residential applications for pool and wetted deck areas up to 700 square feet.

The pool model has three modes of operation to meet the unique needs of pools. The normal ventilation mode provides exhaust of humid air and supply of fresh outdoor air, with heat recovery in the efficient aluminum cores. This mode is controlled by an adjustable dehumidistat that opens the fresh air damper to the outdoor air intake, and operates both the supply and exhaust fans. (A duct heater or hot water coil may be installed in the supply duct to provide additional heat to the incoming air or recirculating air. This heater would be controlled by a duct mounted thermostat.)

The second mode of operation occurs when the humidity level falls below the setpoint of the dehumidistat. The exhaust fan shuts off, the supply air damper closes off outdoor air, and opens



the recirculation air circuit. This mode maintains constant air circulation in the conditioned space, and a means of heating the conditioned space if a duct heater or hot water coil is installed in the supply duct. The third mode of operation provides automatic defrost by shutting off fresh air intake in a cycle of 4.5 minutes off, 17 minutes on. The defrost cycle occurs when outdoor temperatures are below $27^{\circ}F(-3^{\circ}C)$

GENERAL FEATURES

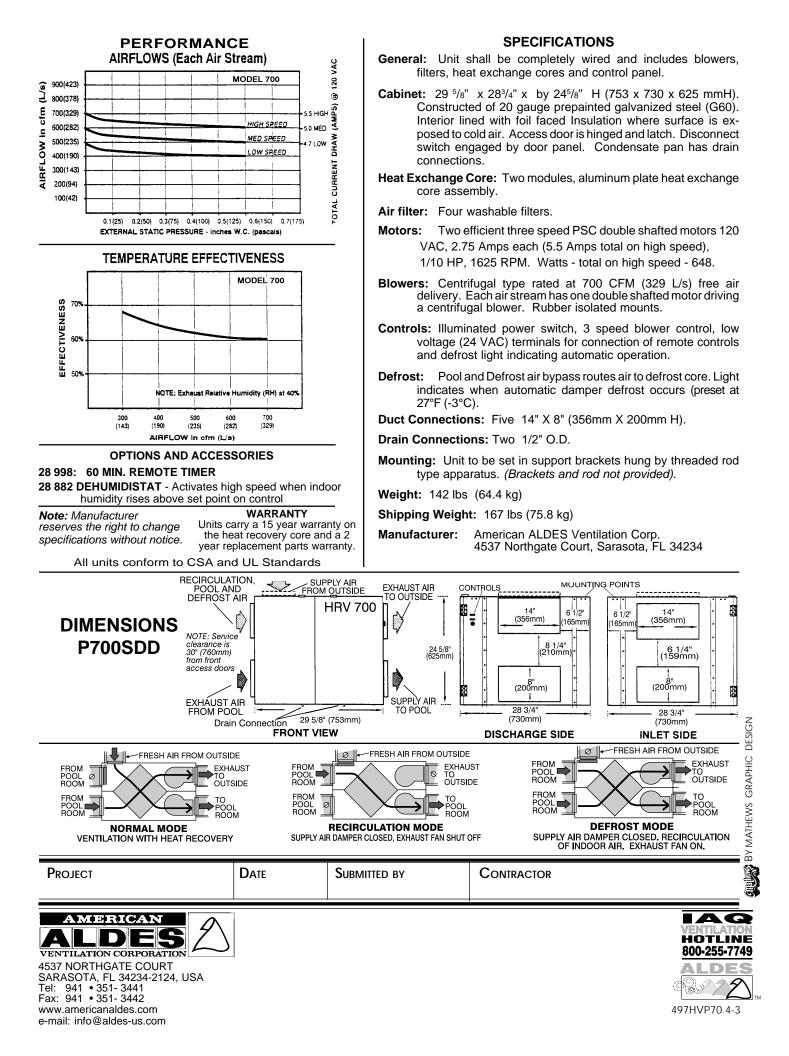
Thermally conductive aluminum heat exchange core, cross-flow design, easily removed for cleaning or service.

Insulated 20 gauge white powder coated galvanized steel cabinet.

Direct drive centrifugal forward curve blowers, Multi-speed providing 400 to 650 cfm. one in each air stream.

Two efficient three speed PSC double shafted motors 120 V, 2.75 Amps each (5.5 Amps total on high speed), 1 ph. 1/10 HP, 1625 RPM. Watts - total on high speed - 648

Washable filters, one in each air stream protect the core. Easy to access and clean.





HRV 850DFD/850DDD HEATRECOVERY VENTILATOR

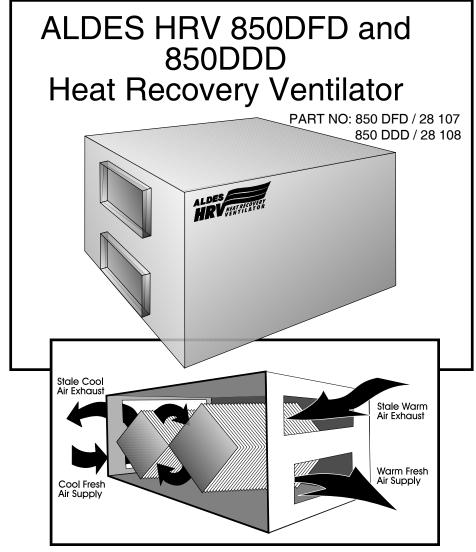
ALDES Model HRV 850DFD,

850DDD is a compact heat recovery ventilator designed to exhaust stale indoor air and supply fresh air from outdoors. It is intended for small commercial and institutional applications, such as office buildings, classrooms, dormitories, restaurants, health clubs, etc.

It is a technically advanced controlled mechanical ventilation system designed to meet the requirements of modern, tightly built and highly insulated buildings. It provides a consistent supply of fresh air while lowering heating costs during the winter by transferring heat from the exhaust air to the fresh air stream. During the summer it also reduces the load on the air conditioner by lowering the temperature of the fresh outdoor air. (For southern climates, where air conditioning costs are the major concern, it can be provided with an enthalpy core, on special order, to reduce the humidity of the fresh air as well as lower the temperature.) The system provides an economical solution for excessive indoor humidity, odors, stuffiness, and other indoor air pollutants.

As the two air streams pass through the HRV, they are separated by thin plates of aluminum in the core. The air streams do not mix, so there is no recontamination of the fresh air by stale air. Heat passes through the thermally conductive aluminum from the warmer air stream to the colder air stream, recovering most of the energy otherwise lost to the outdoors.

Equally important to providing air change from outdoors to indoors is a means of distributing the fresh air to all parts of the building, through a ducting system. Often, the ducting of a central forced air system can be used.



GENERAL FEATURES

Thermally conductive aluminum heat exchange core, cross-flow design, easily removed for cleaning or service.

Two efficient three speed PSC motors drive dual centrifugal blowers. 120 V. 3.95 Amps each (7.9 Amps total on high speed), 1/4 HP, 1625 RPM, 848 Watts (total) on high speed

Washable filters on each air stream protect the core. Easy to access and clean.

- **Defrost:** Model 850DFD Interrupts supply air while exhaust air defrosts core.
 - Model 850DDD Recirculating defrost. Internal damper closes fresh air intake and draws indoor air through heat exchange cores.
 - Both models: Defrost light indicates when defrost cycle operates (at temperatures below 27 °F (-3 °C).

SPECIFICATIONS

- General: Unit shall be completely wired and includes blowers, filters, Operating Controls (Options): heat exchange cores and control panel.
- Cabinet: 46 3/4 x 41 1/2" by 24 5/8" H (1088 x 1055 x 625 mm H). Constructed of 20 gauge prepainted galvanized steel (G60). Interior lined with foil faced insulation where surface is exposed to cold air. Access door is hinged and latched. Disconnect switch engaged by door panel. Condensate pan has drain connection-One 1/2" (12 mm) O.D.
- Heat Exchange: Two triple core aluminum plate heat exchange cores held in stainless steel frame, arranged in series for highly efficient counter flow performance.
- Air filter: Six washable filters.
- Blower: Four centrifugal type forward curve blowers with two direct drive PSC motors and rubber isolated mounts. Three speed motors (120VAC/60 Hz/1 ph).
- Controls: Illuminated power switch, three speed blower control, low voltage (24 VAC) terminals for connection of remote controls, and defrost light indicating automatic operation.
- Defrost: Supply bypass damper directs indoor air to defrost core. Defrost light indicates when automatic damper defrost occurs (preset 27°F (-3 °C).

28998 Sixty Minute Timer (2 wire) 28882 Remote dehumidistat, SPST, 20-80% RH, low voltage, wall mount.

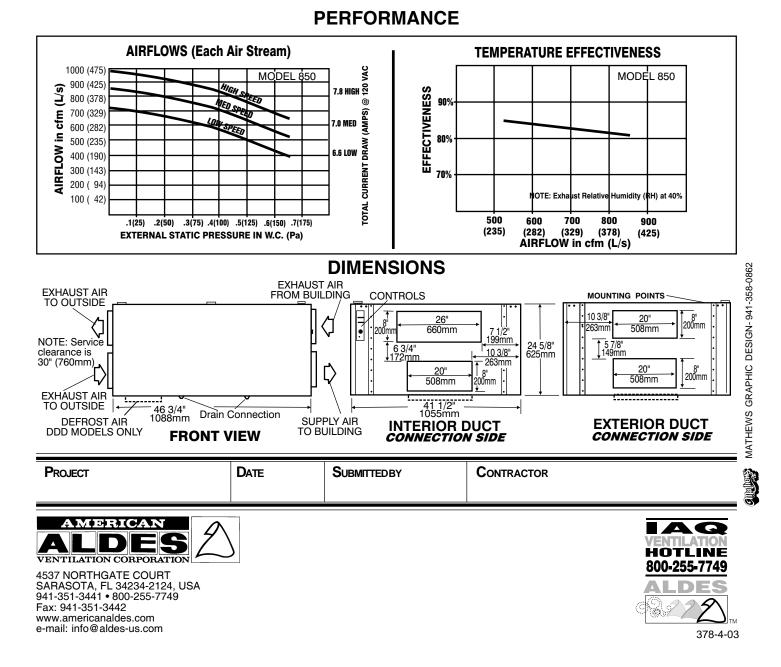
Capacities: ALDES Model HRV 850DFD, 850DDD Air Flow 850 cfm (401 L/s) Ext. Static Pressure 0.3 " wg (75 Pa.) Maximum Temperature Recovery 80%

- Duct Connections: Three 20"x8" H (508 x 200 mm H). Stale air intake: 26" x 8" (660mm x 200 mm H). Model 850DDD has extra 20" x 8" (508 x 200mm) defrost port.
- Mounting: Unit to be set on support brackets hung by threaded rods. (Brackets and rods not included.)
- Weight: 255 lbs (116kg) Shipping Weight: 280 lbs (127 kg)

Manufacturer:

American ALDES Ventilation Corp. 4537 Northgate Court, Sarasota, FL 34234

Warranty: 15 year warranty on heat exchange core. Two year parts warranty.



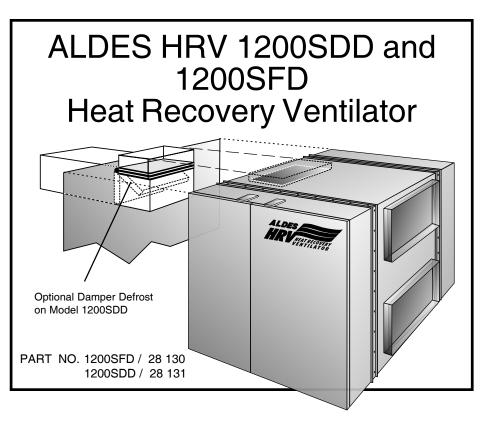


HRV 1200SDD/1200SFD HEAT RECOVERY VENTILATOR

ALDES Model HRV 1200SFD or 1200SDD is a compact heat recovery ventilator designed to exhaust stale indoor air and supply fresh air from outdoors. It is intended for small commercial and institutional applications, such as office buildings, classrooms, dormitories, restaurants, health clubs, etc.

It is a technically advanced controlled mechanical ventilation system to meet the requirements of modern, tightly built and highly insulated buildings. It provides a consistent supply of fresh air while lowering heating costs during the winter by transferring heat from the exhaust air to the fresh air stream. During the summer it also reduces the load on the air conditioner by lowering the temperature of the fresh outdoor air. The system provides an economical solution for excessive indoor humidity, odors, stuffiness, and other indoor air pollutants.

As the two air streams pass through the HRV, they are separated by thin plates of aluminum in the core. The air streams do not mix, so there is no recontamination of the fresh air by stale air. Heat passes through the thermally conductive aluminum from the warmer air stream to the colder air stream, recovering most of the energy otherwise lost to the outdoors.



The Model 1200 is available with two defrost options. The Model 1200SFD begins the defrost cycle at temperatures below 23 °F (-5 °C) by shutting off the supply fan for 4-1/2 minutes, then resumes normal operation for 17 minutes, repeating the cycle until temperatures rise above 23 °F. The Model 1200SDD blocks outside air during defrost and draws indoor air through the supply (with the same temperature and defrost time schedule as the fan defrost system).

GENERAL FEATURES

Thermally conductive aluminum heat exchange core, crossflow design, easily removed for cleaning or service.

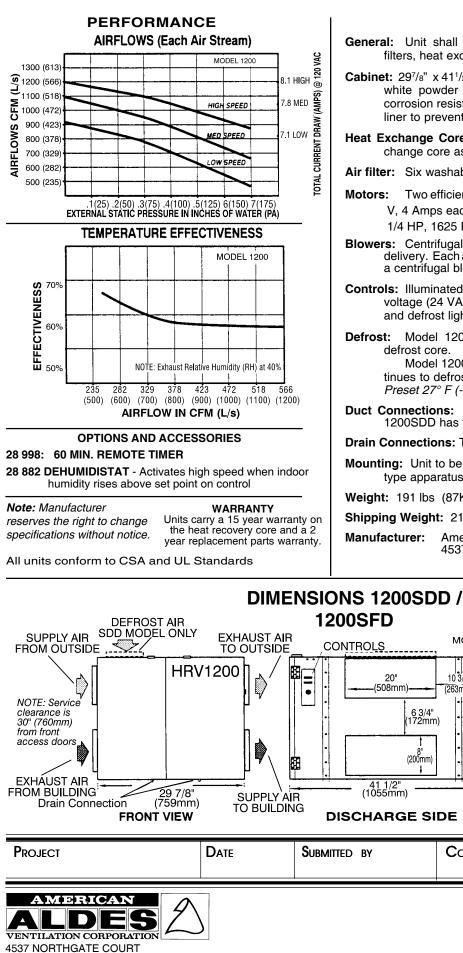
Insulated 20 gauge powder coated galvanized steel cabinet.

Direct drive centrifugal forward curve blowers, Multi-speed providing 600 to 1100 cfm. one in each air stream.

Two efficient three speed PSC double shafted motors 120 V, 4 Amps each (8.1 Amps total on high speed),

1 ph. 1/4HP, 1625 RPM. Watts - total on high speed - 972.

Washable filters, one in each air stream protect the core. Easy to access and clean.



SPECIFICATIONS

- General: Unit shall be completely wired and includes blowers, filters, heat exchange cores and control panel.
- Cabinet: 297/8" x 411/2" x by 245/8" H. Constructed of 20 gauge satin white powder coated galvanized steel (G60) for superior corrosion resistance. Insulated with foil faced fiberglass duct liner to prevent condensation.
- Heat Exchange Core: Three modules, aluminum plate heat exchange core assembly held in stainless steel frame.

Air filter: Six washable filters.

Two efficient three speed PSC double shafted motors 120

V, 4 Amps each (8.1 Amps total on high speed), 1 ph.

- 1/4 HP, 1625 RPM. Watts total on high speed 972.
- Blowers: Centrifugal type rated at 1200 CFM (566 L/s) free air delivery. Each air stream has one double shafted motor driving a centrifugal blower. Rubber isolated mounts.
- Controls: Illuminated power switch, 3 speed blower control, low voltage (24 VAC) terminals for connection of remote controls and defrost light indicating automatic operation.
- Model 1200SDD: Supply bypass routes indoor air to

Model 1200SFD: Supply fan shuts off while exhaust continues to defrost core. (Defrost light indicates defrost mode-Preset 27° F (-3°C)).

Duct Connections: Four 20" X 8" (508mm X 200mm). Model 1200SDD has fifth 20" x 8" duct connection on top surface.

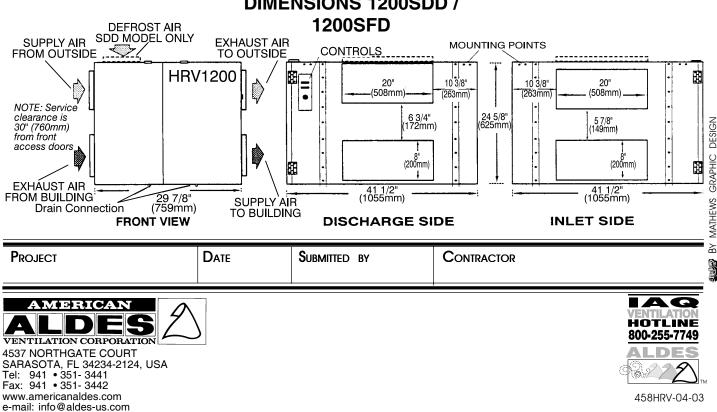
Drain Connections: Two 1/2" O.D.

Mounting: Unit to be set in support brackets hung by threaded rod type apparatus. (Brackets and rod not provided).

Weight: 191 lbs (87Kg)

Shipping Weight: 215 lbs (98Kg)

American ALDES Ventilation Corp. 4537 Northgate Court, Sarasota, FL 34234

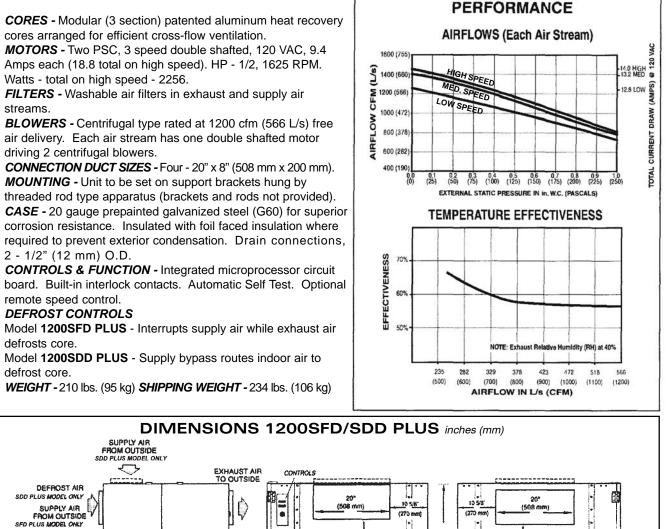




HRV 1200SFD/1200SDD PLUS HEAT RECOVERY VENTILATOR

PRODUCT SPECIFICATIIONS AND ENGINEERING INFORMATION

SPECIFICATIONS



- 7 3/4 193 m 2 874 31 1/4 794 mm EXHAUST AIR NOTE elas 6-1/2 4-3/6 is 20 in. (760 mm) 41 3/4* 41 3/4 CHAIN COM now (1060 mm) (1060 mm) 30 1/2° (775 mm) SUPPLY AIR TO BUILDING **FRONT VIEW** DISCHARGE SIDE **INLET SIDE OPTIONS** WARRANTY
- 28 998 Sixty Minute Timer (2 Wire)
- **28 879 Digital Electronic Timer** 20, 40, 60 Minute (3 Wire)
- 28 883 Dehumidistat Ventilation Control (DVC) Remote
- dehumidistat and on/off control (3 Wire)
- 28 882 Dehumidistat Control Remote Wall Mount, Low Voltage 20-80% RH (2 Wire)
- 28 885 3 Speed Control (4 Wire)

All units conform to CSA and UL standards.

Units carry a 15 year warranty on the heat recovery core and a 2 year replacement parts warranty.



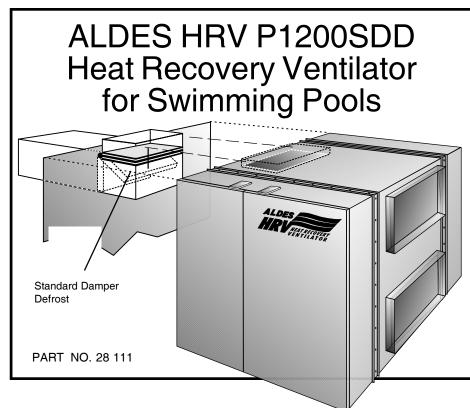
HRV P1200SDD HEAT RECOVERY VENTILATOR POOL MODEL

PRODUCT SPECIFICATIONS AND ENGINEERING INFORMATION SUBMITTAL DATA 460 - 0403

ALDES Pool Model Heat Recover Ventilators are designed to exhaust humid air from indoor swimming pools and spa area and to supply tempered fresh air from outdoors. It incorporates an efficient aluminum core for heat recovery of waste heat to temper the fresh outdoor air, to provide and economical solution to excessive humidity, odor, stuffiness, and other indoor air pollutants. The model P1200SDD is intended for small commercial, institutional, and residential applications for pool and wetted deck areas up to 1000 square feet.

The pool model has three modes of operation to meet the unique needs of pools. The normal ventilation mode provides exhaust of humid air and supply of fresh outdoor air, with heat recovery in the efficient aluminum cores. This mode is controlled by an adjustable dehumidistat that opens the fresh air damper to the outdoor air intake, and operates both the supply and exhaust fans. (A duct heater or hot water coil may be installed in the supply duct to provide additional heat to the incoming air or recirculating air. This heater would be controlled by a duct mounted thermostat.)

The second mode of operation occurs when the humidity level falls below the setpoint of the dehumidistat. The exhaust fan shuts off, the supply air damper closes off outdoor air, and opens



the recirculation air circuit. This mode maintains constant air circulation in the conditioned space, and a means of heating the conditioned space if a duct heater or hot water coil is installed in the supply duct. The third mode of operation provides automatic defrost by shutting off fresh air intake in a cycle of 4.5 minutes off, 17 minutes on. The defrost cycle occurs when outdoor temperatures are below $27^{\circ}F$ (- $3^{\circ}C$)

GENERAL FEATURES

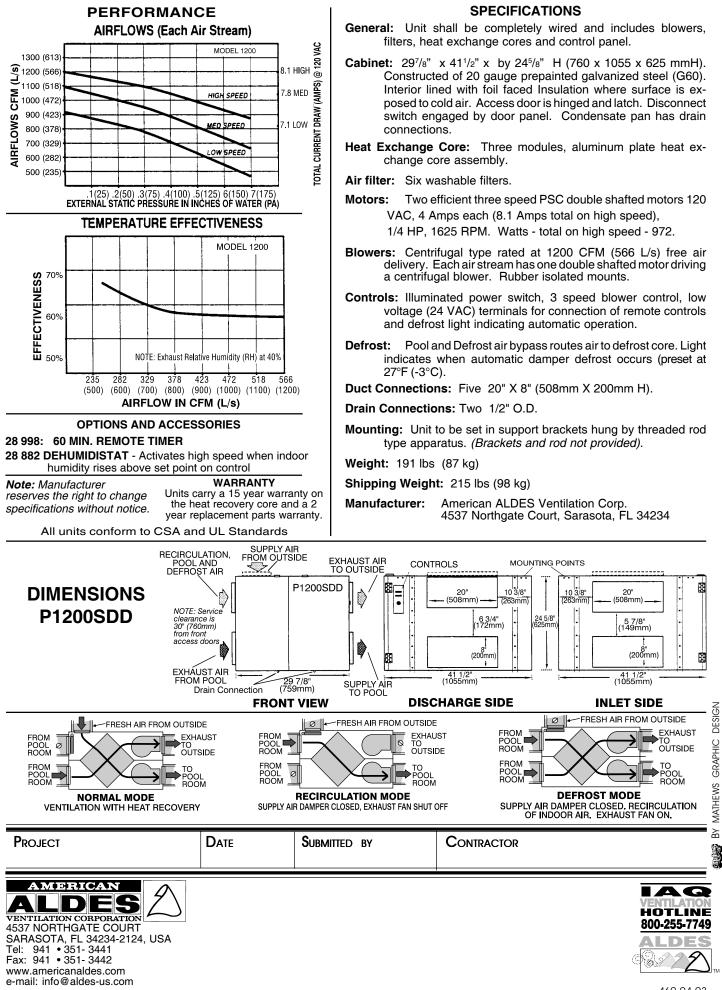
Thermally conductive aluminum heat exchange core, crossflow design, easily removed for cleaning or service.

Insulated 20 gauge white powder coated galvanized steel cabinet.

Direct drive centrifugal forward curve blowers, Multi-speed providing 600 to 1100 cfm. one in each air stream.

Two efficient three speed PSC double shafted motors 120 V, 4 Amps each (8.1 Amps total on high speed), 1 ph. 1/4HP, 1625 RPM. Watts - total on high speed - 972.

Washable filters, one in each air stream protect the core. Easy to access and clean.



460-04-03



HRV 1500IFD HEAT RECOVERY VENTILATOR

PRODUCT SPECIFICATIONS AND TECHNICAL DATA

1232-2-05

SPECIFICATIONS

AIRFLOW

1500cfm (705 L/s) at 1.0"wg ESP.

PERFORMANCE

65% effective at 1500 cfm (705 L/s).

CORES

Six patented aluminum heat recovery cores arranged for efficient cross-flow ventilation.

MOTORS

Two single shaft ECM variable speed, 208/240V, 9.1 Amps, 1 ph, 1 hp.

BLOWERS

Two direct drive centrifugal blowers, one per airstream.

FILTERS

Two - 20" x 16" x 2" pleated filters in each airstream. MERV 6 efficiency.

CONNECTION DUCT SIZES

Four 18" x 18"

CABINET

20 gauge prepainted steel insulated 1" thick Elastomeric insulation.

DRAIN

Two powder coated galvanized steel drain pans with 1/2" O.D. drain connections.

MOUNTING

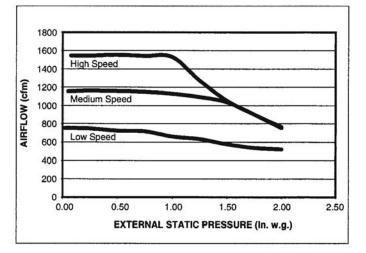
Unit to be set on support brackets hung by threaded rod type apparatus. Brackets and rod not included.

CONTROLS & FUNCTION

Integrated microprocessor circuit board. 3 independently adjustable motor speeds.

WEIGHT 480 lbs (218 kg)

SHIPPING WEIGHT 525 lbs (238 kg)



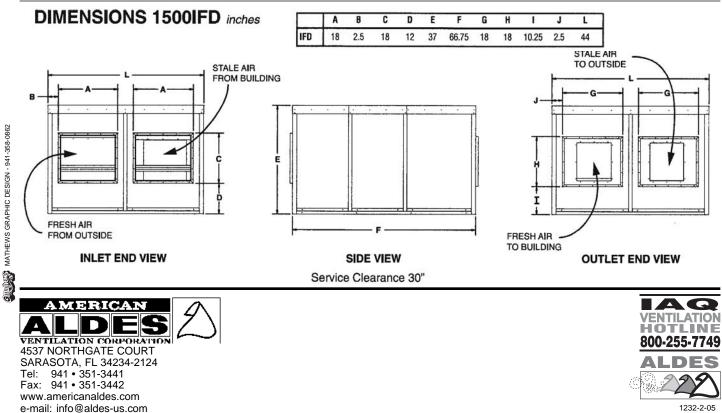
OPTIONS

| 28 879 | Digital Electronic Timer | - 20/40/60 min. (3 wire) |
|--------|--------------------------|--------------------------|
|--------|--------------------------|--------------------------|

- 28 883 Dehumidistat Ventilation Control (DVC)
- 28 882 Remote Wall Mount Dehumidistat Control 24 VAC only
- 28 99 500 3 Speed Control

All units conform to CSA and UL standards WARRANTY

All units carry a 15 year warranty on the heat recovery cores and a 2 year replacement parts warranty.





HRV 2000SFD HEAT RECOVERY VENTILATOR

PRODUCT **SPECIFICATIONS** AND TECHNICAL DATA

1436-7-06

SPECIFICATIONS

AIRFLOW 2000 cfm (940 L/s) at 1.0"wg ESP.

PERFORMANCE

65% effective at 2000 cfm (940 L/s).

CORES

Eight patented aluminum heat recovery cores arranged for efficient cross-flow ventilation.

MOTORS

Two single speed, shaft, 208-204 VAC, 8.0 Amps, (16.0 total), 1.5 hp.

BLOWERS

Two belt drive centrifugal blowers with adjustable pulley airstream.

FILTERS

Two - 16" x 25" x 2" pleated filters in each airstream. MERV 6 efficiency 60% @ 4.69 microns.

DUCT CONNECTIONS

Four 18" x 22"

CABINET

20 gauge powder coated steel for superior corrosion resistance. Unit includes metal lined sides and roof panels with 2" fibreglass insulation (R8) between linings.

DRAIN

Two powder coated galvanized steel drain pans with 1/2" O.D. drain connections.

MOUNTING

Unit to be set on support brackets hung by threaded rod type apparatus. Brackets and rod not included.

CONTROLS & FUNCTION

Integrated microprocessor circuit board.

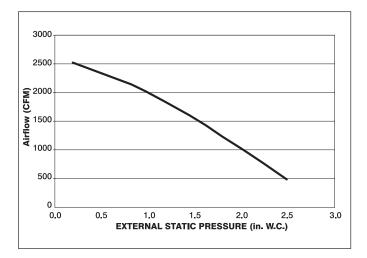
DEFROST

MATHEWS GRAPHIC DESIGN - 941-358-0862

Factory set defrost time. Supply motor is shut off while exhaust air defrosts core.

WEIGHT 750 lbs (340 kg)

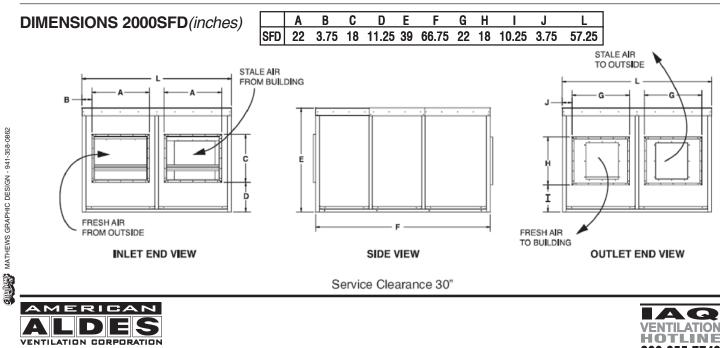
SHIPPING WEIGHT 800 lbs (363 kg)



OPTIONS

| 28 879 | Digital Electronic Timer - 20/40/60 min. (3 wire) | | |
|---|---|--|--|
| 28 883 | Dehumidistat Ventilation Control (DVC) | | |
| 28 882 | Remote Wall Mount Dehumidistat Control 24 VAC only | | |
| 28 99500 | 3 Speed Control | | |
| All units conform to CSA and UL standards WARRANTY | | | |

All units carry a 15 year warranty on the heat recovery cores and a 2 year replacement parts warranty.



4537 NORTHGATE COURT SARASOTA, FL 34234-2124 Tel: 941 • 351-3441 Fax: 941 • 351-3442 www.americanaldes.com e-mail: info@aldes-us.com





HRV 2000SFDE HEAT RECOVERY VENTILATOR

3000

2600

9 2000 5

1600

1000

600

OPTIONS

28 879

28 883

28 882

28 99500

WARRANTY

0.5

1.0

24 VAC only

All units conform to CSA and UL standards

cores and a 2 year replacement parts warranty.

3 Speed Control

PRODUCT SPECIFICATIONS AND TECHNICAL DATA

1437-7-06

SPECIFICATIONS

AIRFLOW

2000 cfm (940 L/s) at 1.0"wg ESP.

PERFORMANCE

65% effective at 2000 cfm (940 L/s).

CORES

Eight patented aluminum heat recovery cores arranged for efficient cross-flow ventilation.

MOTORS

Two single speed, single shaft, 208-240VAC, 8.0 Amps, (16.0 TOTAL), 1.5 hp.

BLOWERS

Two belt drive centrifugal blowers with adjustable pulleys, one per airstream.

FILTERS

Two - 16" x 25" x 2" pleated filters in each airstream. MERV 6 efficiency 60% @ 4.69 microns.

DUCT CONNECTIONS

Two 20" x 19" hoods included with washable screens. Two 25" x 16" connections to and from building under cabinet.

CABINET

20 gauge powder coated steel exterior. Unit includes metal lined sides and roof panels with 2" fiberglass insulation (R8) between linings.

DRAIN

Two powder coated galvanized steel drain pans with 1/2" O.D. drain connections.

MOUNTING

Optional roof curb. (Part No. 28 129)

CONTROLS & FUNCTION

Integrated microprocessor circuit board.

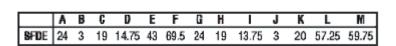
DEFROST

Factory set defrost time. Supply motor is shut off while exhaust air defrosts core.

WEIGHT 750 lbs (340 kg)

SHIPPING WEIGHT 800 lbs (363 kg)

DIMENSIONS 2000SFDE (inches)



All units carry a 15 year warranty on the heat recovery

1.5

EXTERNAL STATIC PRESSURE (In. W.C.)

Dehumidistat Ventilation Control (DVC)

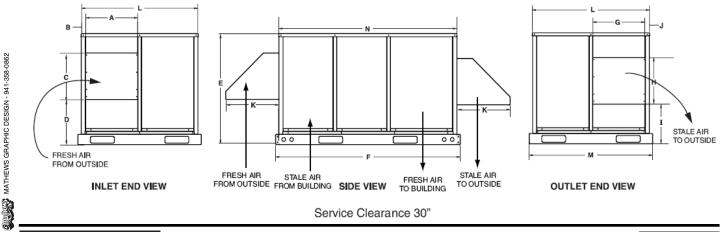
Remote Wall Mount Dehumidistat Control

Digital Electronic Timer - 20/40/60 min. (3 wire)

2.0

2.5

3.0





e-mail: info@aldes-us.com





HRV 2500SFD / 2500SFDE HEAT RECOVERY VENTILATOR

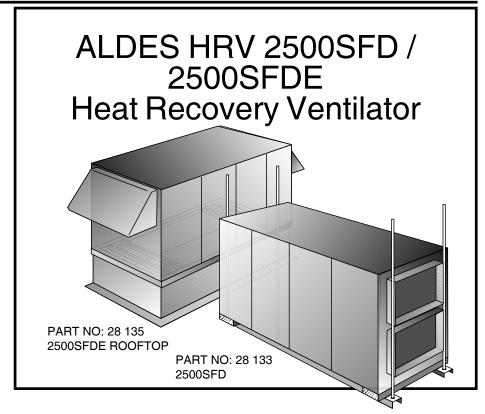
PRODUCT SPECIFICATIONS AND ENGINEERING INFORMATION SUBMITTAL DATA 412 - 04-03

ALDES Models HRV 2500SFD and 2500SFDE area compact heat recovery ventilators designed to exhaust stale indoor air and supply fresh air from outdoors. They are intended for small commercial and institutional applications, such as office buildings, classrooms, apartment buildings, hospitals, nursing homes, dormitories, restaurants, health clubs, etc.

Each model is a technically advanced controlled mechanical ventilation system to meet the requirements of modern, tightly built and highly insulated buildings. It provides a consistent supply of fresh air while lowering heating costs during the winter by transferring heat from the exhaust air to the fresh air stream. During the summer it also reduces the load on the air conditioner by lowering the temperature of the fresh outdoor air. The system provides an economical solution for excessive indoor humidity, odors, stuffiness, and other indoor air pollutants.

As the two air streams pass through the HRV, they are separated by thin plates of aluminum in the core. The air streams do not mix, so there is no recontamination of the fresh air by stale air. Heat passes through the thermally conductive aluminum from the warmer air stream to the colder air stream, recovering most of the energy otherwise lost to the outdoors.

The Model 2500 is available with two mounting options. The Model 2500SFD is intended for installation indoors. The duct connections to the outdoors are conveniently located near the top, to permit ducting up through a roof, or turning horizontally for side wall intake and discharge. The Model 2500SFDE mounts on an insulated roof curb, supplied with the unit. The supply



and exhaust duct connections to the interior are totally enclosed within the insulated curb.

These units offer a wide range of airflow and pressure, using 3-speed direct drive motors. They can be provided with solid state motor speed controls if desired. Use of direct drive motors, with selectable speeds results in simpler installation and balancing, less maintenance (belt adjustments and replacements) and reduced electrical consumption as compared to belt drive units. Both models utilize fan defrost, shutting off the supply fan on a timed defrost cycle that begins at temperatures below 26 °F (-4 °C). The defrost time cycle (user adjustable) is factory preset to 10 minutes defrost, followed by 30 minutes normal operation.

GENERAL FEATURES

Thermally conductive aluminum heat exchange core, crossflow design, easily removed from either side for cleaning or service.

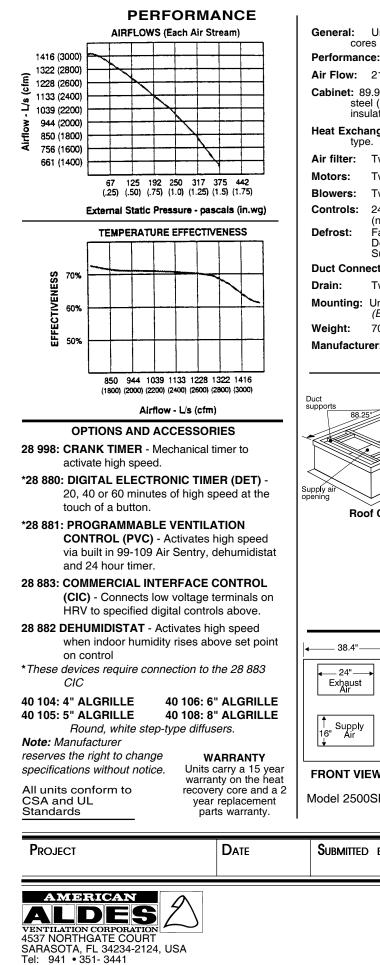
Insulated 20 gauge powder coated galvanized steel cabinet.

Direct drive centrifugal forward curve blowers, one in each air stream.

Two efficient three speed PSC single shaft motors 208/230 V, 5.1 Amps each (10.2 Amps total on high speed), 1 ph. 1 HP.

Two 18"x24" 4-in deep pleated filters, one in each air stream protect the core.

Defrost: Factory set defrost time (user adjustable). Supply motor shuts off while exhaust air defrosts core.

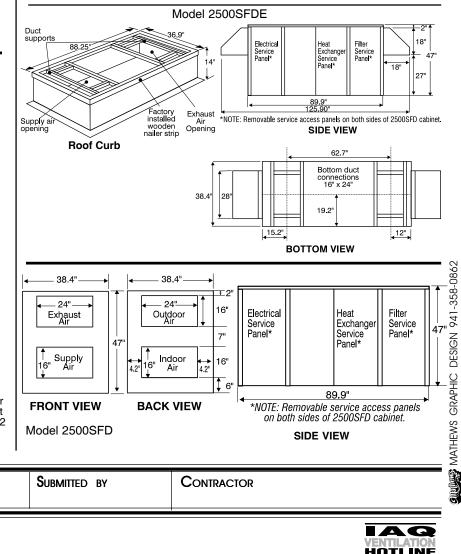


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SPECIFICATIONS

- **General:** Unit shall be completely wired and includes blowers, filters, heat exchange cores and control panel.
- Performance: 70% effective at 2500 cfm (1172 L/s)
- Air Flow: 2100 cfm (985 L/s) at 1.0" wg ESP
- Cabinet: 89.9" x 38.4" x by 47" H. Constructed of 20 gauge powder coated galvanized steel (G60) for superior corrosion resistance. 16 gauge galvanized frame, insulated with 1.5" fiberglass insulation to prevent condensation.
- Heat Exchange Core: Modular aluminum sensible heat recovery core. Plate-to-plate type. Slides out of either side of cabinet for service.
- ir filter: Two 18" x 24" 4 inch pleated filters in each air stream.
- lotors: Two single shaft PSC, 3-speed, 208/230V, 5.1 amps. 1 ph, 1 hp.
- Blowers: Two direct drive centrifugal blowers, one per air stream.
- **Controls:** 24 V terminals strip inside electrical box, to connect optional remote controls (not included), obtain on/off and high/low functions.
 - efrost: Factory set defrost time 10 min. defrost, 30 minutes normal operation. Defrost cycle begins at temperature's below 26°F (-4°c) (user adjustable). Supply motor is shut off while exhaust air defrosts core.
- Duct Connections: Four 24" x 16" (610mm x 406mm)
- Drain: Two stainless steel drain pans with 3/4" drain spouts.
- **Mounting:** Unit to be set on support brackets hung by threaded rod type apparatus. (*Brackets and rods not included.*)
- Weight: 700 lbs Shipping Weight: 780 lbs

Manufacturer: American ALDES Ventilation Corp., 4537 Northgate Court, Sarasota, FL 34234





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