

METROLOGIC INSTRUMENTS, INC. MS7320 InVista[®] Series Installation and User's Guide

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TABLE OF CONTENTS

Introduction	1
Scanner and Accessories	2
Installation	
For OCIA Interface	4
For Keyboard Wedge Interface	5
For Stand-Alone Keyboard Interface	6
For USB Interface	7
For RS232 or Light Pen Interfaces	8
For IBM 46xx Interface	
Of a Secondary Scanner	11
Scanner Parts	
Maintenance	
Cable Cover Installation and Removal	
Face Plate Removal	
Scanner Labels	
Indicators	
Audible	
Visual	
Failure Mode	
Power Save Modes and the Multi-Function Button	
Scan Volume	
Depth of Field by Minimum Bar Code Element Width	23
Flex Stand Installation	25
EAS Deactivation Antenna	
Troubleshooting Guide	
Design Specifications	
RS232 Demonstration Program	
Applications and Protocols	
Default Settings	

TABLE OF CONTENTS

Scanner and Cable Terminations	
Scanner Pinout Connections	. 44
Cable Connector Configurations (Host End)	. 46
Limited Warranty	. 48
Laser and Product Safety	. 49
Patents	. 51
Index	. 52

INTRODUCTION

The MS7320 InVista[®] offers an outstanding combination of features, versatility, performance, and durability. This fixed mount laser bar code scanner provides ease of use and high throughput speeds by featuring a large, dynamic, and aggressive scan volume.

The MS7320 is equipped with a multitude of standard features including:

- Automatic Scanning Operation
- Firmware Updates via Flash ROM
- EAS Deactivation Antenna
- A Configurable Depth of Field
- Supports Multiple Interfaces Including USB and Keyboard Wedge
- Custom Edit the Bar Code Data
- OPOS and JPOS System Compatible
- RS232 Auxiliary Port for Adding Peripherals
- PowerLink, User Replaceable Cables
- Field Replaceable Outer Window
- Sunrise 2005 Compliant

SCANNER	INTERFACE	
MS7320- 13	RS232, IBM 46xx, OCIA, Aux	
MS7320- 37	RS232, Light Pen, Keyboard Wedge, Stand-Alone Keyboard, USB, Aux	

SCANNER AND ACCESSORIES

BASIC KIT			
Part #	Description		
MS7320	InVista Series Scanner		
00-02407	MetroSelect [®] Configuration Guide		
00-02896	MS7320 InVista Series Installation and User's Guide		
52-52511	24" EAS Cable		

Guides also available for download at www.metrologic.com.

OPTIONAL ACCESSORIES				
Part #	Description			
54-54xxx*	Straight PowerLink Cable with built in power jack. 2.1 m (7') cord with short strain relief			
xxx* specifies co Contact a c	xxx* specifies connection to the host. Contact a customer service representative for additional information.			
54-54002	Keyboard Wedge PowerLink Cable with Adapter Cable			
MVC**	Metrologic Voltage Converter Cable, ±12VDC to +5.2VDC			
** Contact a Metrologic Customer Service representative for additional information on Metrologic's MVC cable series and the host connections available.				
54-54020	Stand Alone Keyboard Wedge PowerLink Cable			
54-54165	USB PowerLink Cable (Type A)			
54-54667	RS232 AUX PowerLink Cable			

SCANNER AND ACCESSORIES

OPTIONAL ACCESSORIES			
Part #	Description		
AC to D	DC Power Transformer - Regulated 5.2V@ 1A output		
46-46759	120V United States		
46-46616	220V – 240V Continental European		
46-46615	220V – 240V United Kingdom		
46-46984	220V – 240V China		
46-46985	220V – 240V Australia		
46-00174	3" Flex Stand		
46-00157	6" Flex Stand		
46-00175	12" Flex Stand		

REPLACEMENT PARTS			
Part #	Description		
46-46925	Standard Window Face Plate		
46-46852	Pedestal Base For use with 46-00174, 46-00175, and 46-00157 flex stands.		

Other items may be ordered for the specific protocol being used. To order additional items, contact the dealer, distributor or call Metrologic's Customer Service Department at 1-800-ID-METRO or 1-800-436-3876.

INSTALLATION FOR OCIA INTERFACE

- 1. Turn off the host system.
- Connect the MVC cable to the 10-pin OCIA interface jack. It is the 2nd round opening from the left side of the MS7320 (see figure 1).
- Connect the other end of the MVC cable to the host.
- Before continuing verify that the MVC cable is connected to the appropriate interface jack on the scanner. An incorrect cable connection can cause communication problems or potential damage to the scanner.
 - Plugging the scanner into the serial port of the PC does not guarantee that scanned information will appear at the PC. A software driver and correct configuration settings are also required for proper communication.
- 4. Turn on the host system.
- 5. Scan the *Load OCIA Defaults* bar code to configure the MS7320 for OCIA communication.
- 6. Snap on the cable cover.



Figure 1: OCIA, Interface



For additional communication options for OCIA interfaces refer to the *MetroSelect Configuration Guide* (MLPN 00-02407).

Caution:

To maintain compliance with applicable standards, all circuits connected to the scanner must meet the requirements for SELV (Safety Extra Low Voltage) according to EN 60950.

INSTALLATION FOR KEYBOARD WEDGE INTERFACE

- 1. Turn off the host system.
- 2. Disconnect the keyboard from the host.
- Connect the PowerLink cable to the 10-pin KBW interface jack. It is the 2nd round opening from the left side of the MS7320 (see figure 2).
- Connect the "Y" end of the PowerLink cable to the keyboard and the keyboard port on the host. If necessary use the male/female adapter cable supplied with the scanner for proper connections.
- Before continuing verify that the PowerLink cable is connected to the appropriate interface jack on the scanner. An incorrect cable connection can cause communication problems or potential damage to the scanner.
- Connect the external power supply to the power jack on the PowerLink cable
- Check the AC input requirements of the power supply to make sure the voltage matches the AC outlet.
- Connect AC power to the transformer. The outlet should be near the equipment and easily accessible.
- Scan the Load Keyboard Wedge Defaults bar code to configure the MS7320 for Keyboard Wedge communication.
- 9. Turn on the host system.
- 10. Snap on the cable cover.



Caution:

To maintain compliance with applicable standards, all circuits connected to the scanner must meet the requirements for SELV (Safety Extra Low Voltage) according to EN 60950.

To maintain compliance with standard CSA C22.2 No. 60950-00/UL 60950 and norm EN 60950, the power source should meet applicable performance requirements for a limited power source.



Figure 2. Keyboard Wedge Interfaces

Load Keyboard Wedge Defaults



INSTALLATION FOR STAND-ALONE KEYBOARD INTERFACE

- 1. Turn off the host system.
- 2. Disconnect the keyboard from the host.
- Connect the PowerLink cable to the 10-pin Stand-Alone Keyboard interface jack. It is the 2nd *round* opening from the left side of the MS7320 (see figure 3).
- 4. Connect the other end of the PowerLink cable to the keyboard port on the host.
- Before continuing verify that the PowerLink cable is connected to the appropriate interface jack on the scanner. An incorrect cable connection can cause communication problems or potential damage to the scanner.
- 5. Connect the external power supply to the power jack on the PowerLink cable.
- 6. Check the AC input requirements of the power supply to make sure the voltage matches the AC outlet.
- Connect AC power to the transformer. The outlet should be near the equipment and easily accessible.
- Scan the two bar codes in numbered sequence in order to configure the MS7320 for Stand-Alone Keyboard communication.

Note:

When scanning the bar codes, cover the code <u>not</u> being scanned to ensure the codes are read in the proper sequence.

- 9. Turn on the host system.
- 10. Snap on the cable cover.



Figure 3: Stand-Alone Keyboard Interface







Caution:

To maintain compliance with applicable standards, all circuits connected to the scanner must meet the requirements for SELV (<u>Safety Extra Low V</u>oltage) according to EN 60950.

INSTALLATION FOR USB INTERFACE

- 1. Turn off the host system.
- Determine if your application requires USB Keyboard communication protocols or USB Point-of-Sale communication protocols.
- If you require USB Keyboard communication protocols, skip to step 4.

If you require **USB Point-of-Sale** communication protocols set the dip switches shown in *figure 4a* to positions 1 and 2.

- Connect the PowerLink cable to the 10-pin USB interface jack. It is the 2nd round opening from the left side of the MS7320 (see figure 4b).
- 5. Connect the other end of the USB cable to the host.
- Before continuing verify that the USB cable is connected to the appropriate interface jack on the scanner. An incorrect cable connection can cause communication problems or potential damage to the scanner.

Plugging the scanner into the USB port of the PC does not guarantee that scanned information will appear at the PC. A software driver and correct configuration setting are also required for proper communication.

- 6. Scan the *Enable USB Defaults* bar code to configure the MS7320 for USB communication.
- 7. Turn on the host system.
- 8. Snap on the cable cover.



Figure 4a: POS Dip Switch



Figure 4b: USB, Interface





To maintain compliance with applicable standards, all circuits connected to the scanner must meet the requirements for SELV (<u>Safety Extra Low V</u>oltage) according to EN 60950.

INSTALLATION FOR RS232 OR LIGHT PEN INTERFACES

- 1. Turn off the host system.
- Connect the PowerLink cable to the 10-pin RS232/Light Pen interface jack. It is the 1st *round* opening from the left side of the MS7320 (see figure 5).
- 3. Connect the other end of the PowerLink cable to the host.
- Before continuing verify that the PowerLink cable is connected to the appropriate interface jack on the scanner. An incorrect cable connection can cause communication problems or potential damage to the scanner.
- 4. Connect the external power supply to the power jack on the PowerLink Cable.
- Check the AC input requirements of the power supply to make sure the voltage matches the AC outlet.
- Connect AC power to the transformer. The outlet should be near the equipment and easily accessible.
- Scan the appropriate bar codes on page 9 to configure the MS7320 for RS232 or Light Pen communication.
- 8. Turn on the host system.
- 9. Snap on the cable cover.



Figure 5: RS232 or Light Pen Interface



To maintain compliance with applicable standards, all circuits connected to the scanner must meet the requirements for SELV (<u>Safety Extra Low Voltage</u>) according to EN 60950.

Codes needed for Step 7 on page 8.

For RS232 Communication:



Scan 1st



Enable RS-232

Scan 2nd



.

For Light Pen Communication:



INSTALLATION FOR IBM 46XX INTERFACE

- 1. Turn off the host system.
- Connect the MVC cable to the 10-pin IBM 46xx interface jack. It is the 1st *round* opening from the left side of the MS7320 (see figure 6).
- Connect the other end of the MVC cable to the host.
- Before continuing verify that the MVC cable is connected to the proper communication jack on the scanner. Incorrect cable connection can cause communication problems or potential damage to the scanner.

Plugging the scanner into the serial p that scanned information will appear correct configuration setting are also communication to occur.

- 4. Turn on the host system.
- Scan the Load 46xx IBM Defaults bar code to configure the MS7320 for RS232/IBM communication.
- 6. Snap on the cable cover

For additional communication options for IBM interfaces refer to the MetroSelect Configuration Guide (MLPN 00-02407).



Figure 6: IBM 46xx Interface





Caution:

To maintain compliance with applicable standards, all circuits connected to the scanner must meet the requirements for SELV (Safety Extra Low Voltage) according to EN 60950.

- 1. Turn off the host system.
- Connect the round end of the *PowerLink RS232 AUX* cable [MLPN 54-54667A] to the RS232 jack of the auxiliary scanner (see figure 7).
- 3. Connect the other end of the *PowerLink RS232 AUX* cable into the 1st jack from the left side of the MS7320. The Aux jack has a *square* opening.

The following Metrologic scanners can be used in the "Aux" input of the MS7320: the MS9520, MS9540, MS6220, MS7120, MS6520, MS6720, MS7220 or another MS7320.

(!) Important: The MS7320 aux port requires the signals: transmit, receive, RTS & CTS from the auxiliary scanner.

- Connect the MS7320/Host PowerLink* cable to the appropriate interface jack on the back of the MS7320.
- 5. Connect the other end of the MS7320/Host PowerLink cable to the Host.
- 6. Connect the external power supplies for the auxiliary scanner and the MS7320 to the power jacks on the two PowerLink cables.
 - Before continuing verify that the PowerLink cables are connected to the appropriate interface jacks on the scanner. An incorrect cable connection can cause communication problems or potential damage to the scanner.
- 7. Check the AC input requirements of both power supplies to make sure the voltage matches the AC outlets.
- 8. Snap on the cable cover.
- 9. Connect AC power to the transformers. The outlets should be near the equipment and easily accessible.
- 10. Configure the MS7320 for the appropriate interface configuration settings.*

Continued on page 12.

*The MS7320/host cable connection is interface dependent. Refer to the installation steps provided for the type of interface (*RS232, IBM 46xx, etc.*) required for your application.



Caution:

To maintain compliance with applicable standards, all circuits connected to the scanner must meet the requirements for SELV (Safety Extra Low Voltage) according to EN 60950.

11. Scan the following bar code to configure the auxiliary port on the MS7320 to accept a Metrologic scanner as the secondary scanner.



The following bar codes **do not apply** when using an MS6720 as a secondary scanner. Contact a Metrologic representative for additional information on the MS6720. If the secondary scanner is not a Metrologic scanner refer to Section O of the MetroSelect Configuration Guide.





The auxiliary input port's data format must match the main output format of the secondary scanner.

12. Scan the following bar codes, in order, to configure the secondary scanner to match the auxiliary port's data format.

1st Enable AUX Output





3rd Enable Comm Timeouts



13. Turn on the host system.



INSTALLATION OF A SECONDARY SCANNER



Figure 7: Connector Orientation (Top) Auxiliary Scanner Setup (Bottom)





- 8 Cable Cover
- **9** Pedestal Base/Stand Foot

MAINTENANCE

Smudges and dirt can interfere with the proper scanning of a bar code. Therefore, the output window will need occasional cleaning.

For the MS7320 glass window:

- 1. Spray glass cleaner onto lint free, non-abrasive cleaning cloth.
- 2. Gently wipe the scanner window.

For the MS7320 red window:

- 1. Use mild soap and water with lint free, non-abrasive cleaning cloth.
- 2. Gently wipe the scanner window.



FACE PLATE REMOVAL



Figure 10: Face Plate Removal

SCANNER LABELS

The MS7320 has 2 labels on the back of the unit. These labels contain the model number, date of manufacture, serial number, and caution information. An additional caution label is located under the *window faceplate* and a label noting the jack interfaces is located under the connector cover. The following are examples of these labels.

Figure 11: Scanner Labels



AUX	EAS	RS232 IBM	OCIA	7320-13
AUX	EAS	RS232 LIGHT PEN	KB WEDGE USB	7320-37
See serial number label for applicable interfaces.				

AUDIBLE INDICATORS

When the MS7320 scanner is in operation, it provides audible feedback. These sounds indicate the status of the scanner. Eight settings are available for the tone of the beep (normal, 6 alternate tones and no tone). To change the tone, use the *Multi-Function Button* or refer to the MetroSelect Configuration Guide.



One Beep

When the scanner *first* receives power, the green LED will turn on, the red LED will flash and the scanner will beep once. The red LED will remain on for the duration of the beep. The scanner is now ready to scan.

When the scanner *successfully* reads a bar code, the red LED will flash and the scanner will beep once (if configured to do so). If the scanner does not beep once and the red light does not flash, then the bar code has *not* been successfully read.



Razzberry Tone

This is a failure indicator. Refer to failure modes on page 19.



Three Beeps - during operation

When placing the scanner in program mode, the red LED will flash while the scanner simultaneously beeps three times. The red and green LEDs will continue to flash until the unit exits program mode. Upon exiting program mode, the scanner will beep three times and the red LED will stop flashing.

When configured, 3 beeps can also indicate a communications timeout during normal scanning mode.

When using one-code-configuring, the scanner will beep three times (the current selected tone), followed by a short pause, a high tone and a low tone. This tells the user that the single configuration bar code has *successfully* configured the scanner.

Three beeps will also occur during a manual adjustment of the beeper tone. With each short depression of the *Multi-Function Button*, the new tone will be heard, followed by a short pause then two more of the new current tones.



Three Beeps - on power up

This is a failure indicator. Refer to failure modes on page 19.

There is a red LED and green LED on the front of the MS7320. When the scanner is on, the flashing or constant illumination of the LEDs indicates the status of the current scan and the scanner.

Figure 12: LEDs

No Red or Green LED

The LEDs will not be illuminated if the scanner is not receiving power from the host or transformer.

Steady Green

When the laser is active, the green LED is illuminated. The green LED will remain illuminated until the laser is deactivated.

During the power save mode, the laser will turn on and off. During this period, the green LED remains illuminated.

Steady Green and Single Red Flash

When the scanner successfully reads a bar code, the red LED will flash and the scanner will beep once. If the red LED does not flash or the scanner does not beep once, then the bar code has not been successfully read.

Steady Green and Steady Red

After a successful scan, the scanner transmits the data to the host device. Some communication modes require that the host inform the scanner when data is ready to be received. If the host is not ready to accept the information, the scanner's red LED will remain on until the data can be transmitted.

Flashing Green then Flashing Red

This indicates the scanner is in program mode. A razzberry tone indicates that an invalid bar code has been scanned in this mode.

or

If the unit is in sleep mode, each LED will flash once every 15 seconds.

Steady Red, Green off

This indicates the scanner may be waiting for communication from the host.



Figure 13: LEDs



Flashing Green and One Razzberry Tone

This indicates the scanner has experienced a laser subsystem failure. Return the unit for repair at an authorized service center.



Flashing Red and Green and Two Razzberry Tones

This indicates the scanner has experienced a motor failure. Return the unit for repair at an authorized service center.



Continuous Razzberry Tone with both LEDs off

If, upon power up, the scanner emits a continuous razzberry tone, then the scanner has an electronic failure. Return the unit for repair at an authorized service center.



Three Beeps - on power up

If the scanner beeps 3 times on power up then, the nonvolatile memory that holds the scanner configuration has failed. Return the unit for repair at an authorized service center.

The MS7320 has five configurable power save modes. Refer to the *MetroSelect Configuration Guide* for additional information on Power Save Modes.

1. Blink Power Save Mode (Default):

"Blinks" the laser OFF & ON after a configured period of non-use. When the scanner recognizes a bar code it will exit the Blink mode.

2. Laser Off Power Save Mode:

Turns the laser OFF after a configured period of non-use. The motor continues to spin allowing for a faster "wake" up time. Pressing the Multi-Function button will "wake" the scanner from the *Laser Off* power save mode (see figure 17).

3. Laser & Motor Off Power Save Mode:

Turns the laser and motor OFF after a configured period of non-use. Pressing the Multi-Function button will "wake" the scanner from the power save mode (see figure 17). This mode is the only power save mode that can be activated by the Multi-Function Button (see figure 16). This mode's "wake up" time is slightly longer due to the motor's need to restart.

4. Dual Action Power Save Mode #1:

"Blinks" the laser OFF & ON after a configured period of non-use turns the laser and motor OFF at thirty-minute intervals.

Example:

If the power save timeout is set to 15 minutes.



Pressing the Multi-Function button will "wake" the scanner from the power save mode (see figure 17).

5. Dual Action Power Save Mode #2:

Turns the laser OFF after a configured period of non-use then turns the motor OFF after thirty-minute intervals.

Example:

If the power save timeout is set to 15 minutes.



Pressing the Multi-Function button will "wake" the scanner from the power save mode (see figure 17).

POWER SAVE MODES AND THE MULTI-FUNCTION BUTTON



Figure 14: The Multi-Function Button



Figure 17: Changing the Beeper Tone

CHANGING THE BEEPER TONE

A short (<3 second) depression and the beeper tone will change. The new tone will be heard, followed by a short pause. Then two more of the new tones will be heard signifying the new setting has been stored in memory. The silent (no beep) tone is also selectable.



Figure 17: Laser & Motor Off Power Save Mode

PLACING THE UNIT IN LASER & MOTOR OFF POWER SAVE MODE

Long (>3 seconds) depression The *Laser & Motor Off Power Save Mode* is the only power save mode that can be activated with the multi-function button.



Figure 17: Normal Operation

WAKING THE UNIT FROM ALL POWER SAVE MODES

The next button depression will awaken the scanner for normal operation.

SCAN VOLUME



Figure 18: Scan Area Top View (top) Side View (Bottom)



Specifications are subject to change without notice.

DEPTH OF FIELD BY MINIMUM BAR CODE ELEMENT WIDTH

(BASED ON 100% UPC BAR CODES)



Figure 19: Depth of Field Top View

Minimum Bar Code Element Width					
	Α	В	С	D	E
mm	.13	.19	.26	.33	.48
mils	5.2	7.5	10.4	13	19

Specifications are subject to change without notice.

DEPTH OF FIELD BY MINIMUM BAR CODE ELEMENT WIDTH

(BASED ON 100% UPC BAR CODES)



Figure 20: Depth of Field Side View

	Minimum Bar Code Element Width				
	Α	В	С	D	E
mm	.13	.19	.26	.33	.48
mils	5.2	7.5	10.4	13	19

Specifications are subject to change without notice.

Flex Stand (Optional), Kit Components

- a. Stand Base Cover..... Qty. 1
- b. Stand Base Qty. 1c. Small Flex Cover*..... Qty. 1
- d. Flex Pole* Qty. 1
- e. Large Flex Cover*...... Qty. 1
- f. #8 x 1.00" Wood Screw Qty. 4
- g. 1/4"-20 x 3/4" Flat Head Screw.. Qty. 1
- h. 1/4" External Lock Washer Qty. 2
- i. 1/4" Flat Washer Qty. 1



Figure 21: Flex Stand Parts

* Flex pole length and flex cover quantities are kit dependent.			
Kit Number	Elex Pole Length (d.)	Flex Cover Qty.	
Kit Nullibei	Flex Fole Length (d.)	Small (c.)	Large (e.)
46-00174	3"	1	Not Applicable
46-00157	6"	1	1
46-00175	12"	2	1

Installation

1. Drill four #39 pilot holes in the counter top for the stand base.



Figure 22: Hole Pattern

 Secure the base plate to the counter and attach the flex pole assembly. Slide the flex cover(s)* over the flex pole assembly.





Figure 23: Pole Assembly

Figure 24: Cover Assembly

3. Remove the scanner's cable cover if it was previously installed.



Figure 25: Cable Cover Removal

4. Pull the tab on the scanner's pedestal to release the lock. Slide the pedestal off the scanner.



Figure 26: Pedestal Removal

5. Attach the scanner pedestal to the flex pole.





6. Slide the scanner onto the pedestal until it clicks locking the scanner to the stand.



Figure 28:

- 7. **Before** installing the scanner's cable cover, refer to pages 4-13 for instructions on the proper cable connections.
- 8. Install the scanner's cable cover.



Figure 29:

SW1 and SW2 are the switch banks inside the Checkpoint Device that set the deactivation range. Metrologic recommends end users program the MS7320 to the *Fixed for Low Density Codes - Depth of Field**, so that the unit does not scan out beyond the deactivation range.

Unit #	CheckPoint Recommended Switch Bank Settings	MS7320 Depth of Field Recommended Settings	
MS 7320	SW1 - 2, 3, 4, 5, 6 set to ON & SW2 - 2, 3, 4, 5, 6 set to ON	Fixed for Low Density Codes Depth of Field Adjustments*	
* Note: Minimum element width changes to 6.8 mil when in this mode.			



Figure 30: EAS Deactivation Antenna

Contact Checkpoint Systems directly for additional EAS support.

The following guide is for reference purposes only. Contact a Metrologic representative at 1-800-ID-METRO or 1-800-436-3876 to preserve the limited warranty terms.

MS7320 SERIES TROUBLESHOOTING GUIDE						
SYMPTOMS	POSSIBLE CAUSE(S)	SOLUTION				
All Interfaces						
No LEDs, beep or motor spin.	No power is being supplied to the scanner.	Check transformer, outlet and power strip. Make sure the cable is plugged into the scanner.				
No LEDs, beep.	No power is being supplied to the scanner from host.	Some host systems cannot supply enough current to power MS7320 series scanner. Use the power supply included with States 2017 100 0/VT				

SYMPTOMS	POSSIBLE CAUSE(S)	SOLUTION	
The unit powers	Scanning a particular symbology that is not enabled.	UPC/EAN, Code 39, interleaved 2 of 5, Code 93, Code 128 and Codabar are enabled by default. Verify that the type of bar code being read has been selected.	
up, but does not scan and/or beep.	The scanner has been configured for a character length lock, or a minimum length and bar code being scanned does not satisfy the configured criteria.	Verify that the bar code that is being scanned falls into the criteria. (Typical of Non-UPC/EAN codes. The scanner defaults to a minimum of 4 character bar code.)	
The unit scans a bar code, but locks up after the first scan (red LED stays on).	The scanner is configured to support some form of host handshaking but is not receiving the signal.	If the scanner is setup to support ACK/NAK, RTS/CTS, XON/XOFF or D/E, verify that the host cable and host are supporting the handshaking properly.	
The unit scans, but the data transmitted to the host is incorrect.	The scanner's data format does not match the host system requirements.	Verify that the scanner's data format matches that required by the host. Make sure that the scanner is connected to the proper host port.	
Scanner beeps	The print quality of the bar code is suspect.	Check print mode. The type of	
at some bar codes and NOT for others of the same bar code	Also check character length lock.	chack print mode. The type of printer could be the problem. Change print settings. For example change to econo mode or high speed	
symbology.	The aspect ratio of the bar code is out of tolerance.		

SYMPTOMS	POSSIBLE CAUSE(S)	SOLUTION	
Scanner beeps	The bar code may have been printed incorrectly.	Check if it is a check digit/character/or border problem.	
at some bar codes and NOT for others of the	The scanner is not configured correctly for this type of bar code.	Check if check digits are set properly.	
symbology.	The minimum symbol length setting does not work with the bar code.	Check if the correct minimum symbol length is set.	
Multi-Function Button is not	Dirt could be preventing the button from compressing fully.	Make sure the button area is clean and the button can move freely.	
working.	A faulty push button switch.	Contact a Metrologic Customer Service Representative.	
Keyboard Wedge	e Only		
The unit scans the bar code but there is no data.	Configuration is not correct.	Make sure the scanner is configured for the appropriate mode.	
The unit scans but the data is not correct.	Configuration is not correct.	Make sure that the proper PC type AT, PS2 or XT is selected. Verify correct country code and data formatting are selected. Adjust the intercharacter delay SYMPTOM.	
The unit is transmitting each character.	Configuration is not correct.	Increase the interscan code delay setting. Adjust whether the F0 break is transmitted. It may be necessary to try this in both settings.	
Alpha characters show as lower case.	Computer is in Caps Lock mode.	Enable Caps Lock detect setting of the scanner to detect whether the PC is operating in Caps Lock.	

SYMPTOMS	POSSIBLE CAUSE(S)	SOLUTION		
Everything works except for a couple of characters.	These characters may not be supported by that country's key look up table.	Try operating the scanner in Alt mode.		
RS232 Only				
The unit is transmitting each character.	Configuration is not correct.	Increase the interscan code delay setting. Adjust whether the F0 break is transmitted. It may be necessary to try this in both settings.		
Alpha characters Computer is in Caps show as lower Lock mode. case.		Enable the caps lock detect setting of the scanner to detect if the PC is operating in Caps Lock		
Everything works except for a couple of characters.	These characters may not be supported by that country's key look up table.	Try operating the scanner in Alt mode.		
Power-up OK	Com port at the host is not working or configured properly.	Check to make sure that the		
and scans OK but does not communicate properly to the host.	Com port not operating properly.	baud rate and parity of the scanner and the communication port match and the program is looking for "RS232" data.		
	Cable not connected to the proper com port.			

SYMPTOMS	POSSIBLE CAUSE(S)	SOLUTION
The host is receiving data but the data does not look correct.	The scanner and host may not be configured for the same interface.	Check that the scanner and the host are configured for the same interface.

DESIGN SPECIFICATIONS

	MS7320 SERIES DESIGN SPECIFICATIONS
OPERATIONAL	
Light Source:	⊻isible Laser Diode (VLD) @ 650 nm
Laser Power:	0.678 mW (peak)
Depth of Field:	0 mm to 215 mm (0"- 8.5") for 0.33 mm (13 mil) bar code
Width of Scan Field:	38 mm (1.5") @ 15 mm (0.6"); 135 mm (5.3") @ 191 mm (7.5")
Scan Speed:	2000 scans/second
Scan Pattern:	5 fields of 4 parallel lines (omnidirectional)
Scan Lines:	20
Min Bar Width:	0.127 mm (5.0 mil)
Decode Capability:	Autodiscriminates all standard bar codes; for other symbologies call Metrologic
System Interfaces:	PC Keyboard Wedge, RS232, OCIA, Light Pen, Stand Alone PC Keyboard, USB, IBM 468x/469x
Print Contrast:	35% minimum reflectance difference
No. Characters Read:	up to 80 data characters (Maximum number will vary based on symbology and density)
Roll, Pitch, Yaw:	360°, 60°, 60°
Beeper Operation:	7 tones or no beep
Indicators (LED):	green = laser on, ready to scan red = good read, decoding
Mechanical	
Dimensions:	185 mm (7.3") H, 99 mm (3.9") D, 168 mm (6.6") W
Footprint of Stand	64 mm (2.5") x 64 mm (2.5")

DESIGN SPECIFICATIONS

	MS7320 SERIES DESIGN SPECIFICATIONS
ELECTRICAL	
Input Voltage:	5.2VDC ± 0.25V
Power:	1.9 W
Operating Current:	360 mA
DC Transformers:	Class II; 5.2 VDC @ 1A
Class 1 Laser Product:	IEC 60825-1:1993+A1:1997+A2:2001 EN 60825-1:1994+A11:1996+A2:2001
EMC:	FCC, ICES-003 & EN 55022 Class B
ENVIRONMENTAL	
Operating Temperature:	0°C to 40°C (32°F to 104°F)
Storage Temperature:	-40°C to 60°C (-40°F to 140°F)
Humidity:	5% to 95% relative humidity, non-condensing
Light Levels:	Up to 4842 LUX (450 foot candles)
Contaminants:	Sealed to resist airborne particulate contaminants
Ventilation:	None required

Specifications are subject to change without notice.

If an RS232 scanner is not communicating with your IBM compatible PC, key in the following BASIC program to test that the communication port and scanner are working. This program is for demonstration purposes only. It is only intended to prove that cabling is correct, the com port is working, and the scanner is working. If the bar code data displays on the screen while using this program, it only demonstrates that the hardware interface and scanner are working. At this point, investigate whether the application software and the scanner configuration match. If the application does not support RS232 scanners, a software wedge program that will take RS232 data and place it into a keyboard buffer may be needed. This program tells the PC to ignore RTS-CTS, Data Set Ready (DSR) and Data Carrier Detect (DCD) signals. If the demonstration program works and yours still does not, jumper RTS to CTS and Data Terminal Reading (DTR) to DCD and DSR on the back of your PC.

10 CLS

- 20 ON ERROR GOTO 100
- 30 OPEN "COM1:9600,S,7,1,CS0,DS0,CD0,LF" AS #1
- 35 PRINT "SCAN A FEW BAR CODES"
- 40 LINE INPUT #1, BARCODE\$
- 50 PRINT BARCODE\$
- 60 K\$ = INKEY\$: IF K\$ = CHR\$(27) THEN GOTO 32766
- 70 GOTO 40
- 100 PRINT "ERROR NO."; ERR; " PRESS ANY KEY TO TERMINATE."
- 110 K\$ = INKEY\$: IF K\$ = "" THEN GOTO 110
- 32766 CLOSE: SYSTEM
- 32767 END

APPLICATIONS AND PROTOCOLS

The model number on each scanner includes the scanner number and factory default communications protocol.

SCANNER	VERSION IDENTIFIER	COMMUNICATION PROTOCOL(S)
7320	13	RS232, IBM 46xx, OCIA, Aux
37 RS23 Stand		RS232, Light Pen, Keyboard Wedge, Stand-Alone Keyboard, USB, Aux

The MS7320 with Built-in PC Keyboard Wedge Interface is designed to be used for keyboard emulation only. Many RS232 configurable functions available in other Metrologic scanners are also available as keyboard wedge functions.

The following are the most important selectable options specific to the keyboard wedge.

Keyboard Type

- ** AT (includes IBM[®] PS2 models 50, 55, 60, 80)
- XT
- IBM PS2 (includes models 30, 70, 8556)

Keyboard Country Type

- ** USA
- German
- Belgium
- Italian
- French
- Japan
- Spanish
- Swiss
- United Kingdom
- ** Refer to pages 38-43 for complete information on the factory default settings. Refer to the MetroSelect Configuration Guide (MLPN 00-02407) or MetroSet 2's help files for information on how to change the default settings.

Many functions of the scanner can be "configured" - that is, enabled or disabled. The scanner is shipped from the factory configured to a set of default conditions. The default parameter of the scanner has an asterisk (*) in the charts on the following pages. If an asterisk is not in the default column then the default setting is Off or Disabled. Every communication does not support every parameter. If the communication supports a parameter listed in the charts on the following pages, a check mark (\checkmark) will appear.

PARAMETER	DEFAULT	OCIA	RS232	LIGHT Pen	IBM 46XX	KBW	USB
UPC/EAN	*	✓	✓	✓	✓	✓	✓
Code 128	*	~	✓	\checkmark	\checkmark	\checkmark	\checkmark

Parameter	DEFAULT	OCIA	RS232	Light Pen	IBM 46XX	KBW	USB
Spaces High as Code 39				✓			
Bars High as Scanned				✓			
Spaces High as Scanned	1			✓			
DTS/SIEMENS		\checkmark					
DTS/NIXDORF	*	\checkmark					
NCR F		\checkmark					
NCR S		\checkmark					
Poll Light Pen Source				✓			
Beeper Tone	Normal	\checkmark	✓	✓	✓	✓	✓
Beep/Transmit Sequence	Before Transmit	\checkmark	✓	✓	✓	✓	✓
Beeper Volume	Loudest	\checkmark	✓	√	✓	✓	✓
CommunicationTimeout	None	\checkmark	✓	✓	~	✓	~
Razzberry Tone on Timeout		\checkmark	✓	✓	✓	✓	✓
Three Beeps on Timeout		\checkmark	✓	✓	✓	✓	✓
No Beeps on Timeout	*	\checkmark	✓	✓	✓	✓	✓
Enter Power Save Mode	10 mins.	\checkmark	✓	✓	✓	✓	✓
Blink Power Save Mode	*	\checkmark	~	✓	~	✓	~
Laser OFF Power Save Mode		\checkmark	✓	✓	✓	✓	✓
Laser & Motor OFF Power Save Mode		\checkmark	✓	✓	✓	~	~
Dual Action Power Save Mode #1		\checkmark	✓	✓	~	✓	✓
Dual Action Power Save Mode #2		\checkmark	~	~	✓	~	~
Same Symbol Rescan Timeout: 200 msecs		\checkmark	~	~	~	✓	~
Same Symbol Rescan Timeout: 500 msecs Configurable in 50 msec steps (MAX 6.35 seconds)	*	~	~	~	~	~	~
Same Symbol Rescan Timeout: 1250 msecs		✓	~	~	~	✓	✓

Parameter	DEFAULT	OCIA	RS232	Light Pen	IBM 46XX	KBW	USB
Same Symbol Rescan Timeout: 2000 msecs		~	~	~	~	~	~
Intercharacter Delay Configurable in 1 msec steps (MAX 255 msecs)	1 msecs 10 msecs in KBW	~	~		~	~	
Number of Scan Buffers	1	~	~	~	~	~	~
Transmit EAN-8 Check Digit	*	~	~		✓	~	✓
Transmit EAN-13 Check Digit	*	~	~		~	~	✓
Transmit UPC-A Check Digit	*	✓	~		~	~	✓
Transmit UPC-E Check Digit			~		✓	~	✓
Expand UPC-E		✓	~		~	✓	~
Convert UPC-A to EAN-13		✓	✓		✓	✓	✓
UPC GTIN-14 Format		✓	~		✓	✓	✓
Transmit Lead Zero on UPC-E		~	~	~	~	~	✓
Convert EAN-8 to EAN-13		✓	~		~	~	✓
Transmit UPC-A Number System	*	~	~	~	~	~	~
Transmit UPC-A Manufacturer ID#	*	✓	~	~	✓	~	✓

Parameter	DEFAULT	OCIA	R\$232	LIGHT	IBM 46XX	KBW	USB
8 Data Bits							
7 Data Bits	*						~
Transmit Sanyo ID Characters							~
Nixdorf ID							\checkmark
LRC Enabled							~
UPC Prefix							✓
UPC Suffix							✓
Transmit AIM ID Characters							✓
STX Prefix							~
ETX Suffix							\checkmark
Carriage Return	*						~
Line Feed - disabled by default in KBW	*						~
Tab Prefix			✓			~	✓
Tab Suffix			✓			✓	✓
"DE" Disable Command			~				✓
"FL" Laser Enable Command			✓				✓
DTR Handshaking Support			✓				
RTS/CTS Handshaking			✓				
Character RTS/CTS	*		✓				
Message RTS/CTS			$\overline{}$				
XON/XOFF Handshaking			✓				

Parameter	DEFAULT	OCIA	RS232	Light Pen	IBM 46XX	KBW	USB
Bookland 977 (2 digit) Supplemental Requirement		~	~	~	~	~	~
Supplements are not Required	*	~	~	~	~	~	~
Two Digit Redundancy	*	~	✓	~	~	~	~
Five Digit Redundancy		~	~	~	~	~	~
100 msec to Find Supplement Configurable in 100 msec steps (MAX 800 msec)	*	✓	~	✓	✓	✓	~
Coupon Code 128		✓	~	as code 39	✓	~	~
Configurable Code Lengths	7 avail.	✓	~	~	✓	~	~
Configurable Prefix Characters	10 avail.		~			✓	~
Suffix Characters			✓			~	~
Prefixes for individual Code Types			~			~	~
Editing		~	~	~	~	~	~
Inter Scan-Code Delay Configurable (100 µsec steps)	800 µsec					~	~
Function/Control Key Support						~	~
Minimum Element Width Configurable in 5.6 µsec steps	1 msec			~			
Depth of Field							
Variable Depth of Field	*	~	~	~	✓	✓	~
Normal Depth of Field	*	~	~	~	✓	~	~
Extended Depth of Field		~	\checkmark	~	\checkmark	~	~
Long Depth of Field	*	✓	~	✓	✓	✓	~
Ultra Close Depth of Field		✓	✓	✓	✓	✓	✓

Default settings for "Aux" interface

The secondary scanner and the MS7320 always communicate via RS232. Data is relayed to the host via various primary interfaces.

Parameter	DEFAULT	OCIA	RS232	Light Pen	IBM 46XX	KBW	USB
Aux Baud Rate	38400	~	✓	✓	 ✓ 	~	~
Aux parity	space	✓	✓	✓	✓	✓	~
Aux data bits	7	✓	~	✓	✓	✓	~
Aux stop bits	2	✓	~	~	✓	~	~
Aux character RTS	*						

Scanner Pinout Connections

The MS7320 scanner interfaces terminate to 10-pin modular jacks located on the back of the unit. The serial # label indicates the model number of the scanner.



Figure 31: Scanner Interface Ports

	MS732x-13 OCIA
Pin	Function
1	Ground
2	NC
3	NC
4	RDATA
5	RDATA Return
6	Clock in
7	Clock out
8	Clock in Return/
0	Clock out Rtrn
9	+5VDC
10	Shield Ground

MS732x-13 IBM 46xx		
Pin	Function	
1	Ground	
2	RS232 Transmit Output	
3	RS232 Receive Input	
4	RTS Output	
5	CTS Input	
6	DTR	
7	IBM B- (D-)	
8	IBM A+ (D+)	
9	+5V IN	
10	NC	

SCANNER AND CABLE TERMINATIONS



Figure 32: Scanner Interface Ports

MS732x-37	
Keyboard Wedge, Stand-	
Alone Keyboard or USB	

Pin	Function
1	Ground
2	USB D-
3	USB D+
4	PC Data
5	PC Clock
6	KB Clock
7	PC +5V, V-USB
8	KB Data
9	+5VDC
10	Shield Ground

MS732x-37 RS232 or Light Pen

Pin	Function
1	Ground
2	RS232 Transmit Output
3	RS232 Receive Input
4	RTS Output
5	CTS Input
6	DTR Input/LTPN Source
7	N/C
8	LTPN Data
9	+5VDC
10	Shield Ground

MS	MS732x-13/-37 Auxiliary Port RS232 IN Only		
Pin	Function		
1	Ground		
2	RS232 Receive Input		
3	RS232 Transmit Output		
4	RTS In		
5	CTS Out		
6-10	NC		

Cable Connector Configurations (Host End)

PowerLink Cable MLPN 54-54xxx*		
Pin	Function	
1	Shield Ground	
2	RS232 Transmit Output	
3	RS232 Receive Input	
4	DTR Input	
5	Power/Signal Ground	
6	Reserved	
7	CTS Input	
8	RTS Output	
9	+5VDC	

xxx* specifies connection to the host

	USB PowerLink Cable MLPN 54-54165, Type A
Pin	Function
1	N/C
2	D-
3	D+
4	Ground

Р	PowerLink, RS232 AUX Cable MLPN 54-54667		
Pin	Function		
1	Ground		
2	RS232 Transmit Output		
3	RS232 Receive Input		
4	RTS Output		
5	CTS Input		
6-10	N/C		

Stand Alone Keyboard Cable MLPN 54-54020		
Pin	Function	
1	PC Data	
2	NC	
3	Power Ground	
4	+5VDC PC Power to KB	

PowerLink, Keyboard Wedge œ\$⊫ MLPN 54-54002 Pin Function Keyboard Clock 1 Keyboard Data 2 No Connect 3 Power Ground 4 5-Pin DIN, Female 5 +5 Volts DC Pin Function 1 Keyboard Data No Connect 2 3 Power Ground +5 Volts DC 4 6-Pin DIN. Male 5 PC Clock 6 No Connect

Cable Connector Configurations (Host End)

Metrologic will supply an adapter cable with a 5-pin DIN male connector on one end and a 6-pin mini DIN female connector on the other. According to the termination required, connect the appropriate end of the adapter cable to the PowerLink cable, leaving the necessary termination exposed for connecting to the keyboard and the keyboard port on the PC.

Keyboard Wedge Adapter Cable			
Pin	Function		
1	PC Clock		
2	PC Data		
3	No Connect		
4	Power Ground	5-Pin DIN, Male	
5	+5 Volts DC		
Pin	Function		
1	Keyboard Data		
2	No Connect	$\left(\begin{array}{c} 10 \\ 0 \\ \end{array}\right)$	
3	Power Ground		
4	+5 Volts DC		
5	Keyboard Clock		
6	No Connect		

LIMITED WARRANTY

The MS7320 InVista[®] Series scanners are manufactured by Metrologic at its Blackwood, New Jersey, U.S.A. facility. The MS7320 Series scanners have a three (3) year or two (2) year limited warranty from the date of manufacture. The duration of the warranty is dependent upon the country where the product was purchased. Please contact your Metrologic representative for warranty information. Metrologic warrants and represents that all MS7320 Series scanners are free of all defects in material, workmanship and design, and have been produced and labeled in compliance with all applicable U.S. Federal, state and local laws, regulations and ordinances pertaining to their production and labeling.

This warranty is limited to repair, replacement of product or refund of product price at the sole discretion of Metrologic. Faulty equipment must be returned to one of the following Metrologic repair facilities: Blackwood, New Jersey, USA; Madrid, Spain; or Suzhou, China. To do this, contact the appropriate Metrologic Customer Service/Repair Department to obtain a Returned Material Authorization (RMA) number.

In the event that it is determined the equipment failure is covered under this warranty, Metrologic shall, at its sole option, repair the Product or replace the Product with a functionally equivalent unit and return such repaired or replaced Product without charge for service or return freight, whether distributor, dealer/reseller, or retail consumer, or refund an amount equal to the original purchase price.

This limited warranty does not extend to any Product which, in the sole judgment of Metrologic, has been subjected to abuse, misuse, neglect, improper installation, or accident, nor any damage due to use or misuse produced from integration of the Product into any mechanical, electrical or computer system. The warranty is void if the case of Product is opened by anyone other than Metrologic's repair department or authorized repair centers.

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LASER AND PRODUCT SAFETY

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna
- Increase the separation between the equipment and receiver
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected
- Consult the dealer or an experienced radio/TV technician for help

Notice

This Class B digital apparatus complies with Canadian ICES-003.

Avertissement

Cet appareil numérique de la class B est conforme à la norme NMB-003.

CLASS 1 LASER PRODUCT APPAREIL A LASER DE CLASSE 1 LASER KLASSE 1 PRODUKT LASER CLASE 1 PRODUCTO

≜Caution

Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous laser light exposure. Under no circumstances should the customer attempt to service the laser scanner. Never attempt to look at the laser beam, even if the scanner appears to be nonfunctional. Never open the scanner in an attempt to look into the device. Doing so could result in hazardous laser light exposure. The use of optical instruments with the laser equipment will increase eye hazard.

≜Atención

La modificación de los procedimientos, o la utilización de controles o ajustes distintos de los especificados aquí, pueden provocar una luz de láser peligrosa. Bajo ninguna circunstancia el usuario deberá realizar el mantenimiento del láser del escáner. Ni intentar mirar al haz del láser incluso cuando este no esté operativo. Tampoco deberá abrir el escáner para examinar el aparato. El hacerlo puede conllevar una exposición peligrosa a la luz de láser. El uso de instrumentos ópticos con el equipo láser puede incrementar el riesgo para la vista.

▲Attention

L'emploi de commandes, réglages ou procédés autres que ceux décrits ici peut entraîner de graves irradiations. Le client ne doit en aucun cas essayer d'entretenir lui-même le scanner ou le laser. Ne regardez jamais directement le rayon laser, même si vous croyez que le scanner est inactif. N'ouvrez jamais le scanner pour regarder dans l'appareil. Ce faisant, vous vous exposez à une rayonnement laser qú êst hazardous. L'emploi d'appareils optiques avec cet équipement laser augmente le risque d'endommagement de la vision.

≜Achtung

Die Verwendung anderer als der hier beschriebenen Steuerungen, Einstellungen oder Verfahren kann eine gefährliche Laserstrahlung hervorrufen. Der Kunde sollte unter keinen Umständen versuchen, den Laser-Scanner selbst zu warten. Sehen Sie niemals in den Laserstrahl, selbst wenn Sie glauben, daß der Scanner nicht aktiv ist. Öffnen Sie niemals den Scanner, um in das Gerät hineinzusehen. Wenn Sie dies tun, können Sie sich einer gefährlichen Laserstrahlung aussetzen. Der Einsatz optischer Geräte mit dieser Laserausrüstung erhöht das Risiko einer Sehschädigung.

≜Attenzione

L'utilizzo di sistemi di controllo, di regolazioni o di procedimenti diversi da quelli descritti nel presente Manuale può provocare delle esposizioni a raggi laser rischiose. Il cliente non deve assolutamente tentare di riparare egli stesso lo scanner laser. Non guardate mai il raggio laser, anche se credete che lo scanner non sia attivo. Non aprite mai lo scanner per guardare dentro l'apparecchio. Facendolo potete esporVi ad una esposizione laser rischiosa. L'uso di apparecchi ottici, equipaggiati con raggi laser, aumenta il rischio di danni alla vista.

This METROLOGIC product may be covered by one or more of the following U.S. Patents:

U.S. Patent No.; 4,960,985; 5,081,342; 5,216,232; 5,557,093; 5,627,359; 5,637,852; 5,661,292; 5,777,315; 5,789,731; 6,029,894; 6,098,885; 6,209,789; 6,347,743; 6,412,696; 6,460,767

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Other worldwide patents pending.

INDEX

^

Accessories	2 3 7 3
B Beep 17–19, 29–34, 40 Button 14, 20, 2) 1
C Cable	434235332838581009
Default Settings	44 33 4

E FAS

_ EAS2,	28
F Face Plate FCC	15 50
G Green 17, 18,	19
H HID Host	7 11

I

IBM10, 39–44, 45 Indicator
Audible 14, 17, 29–34, 35
Failure
Visual 14, 18, 29–34, 35
Input Voltage
Interface
IBM 10, 35, 39–44
Keyboard Wedge 5, 35, 39-44
Light Pen 8, 9, 35, 39-44
OCIA4, 35, 39–44
RS232
Stand-Alone Keyboard 6, 35
USB 7, 35, 39–44, 39–44

Κ

Keyboard Type..... 38 Keyboard Wedge 1, 2, 5, 32, 38, 39–44, 46, 48

L

Labels	
Laser	16, 20, 21, 51
LED 14,	17-19, 29-34, 35
Light Levels	
Light Pen	1, 8, 9, 38, 46
Light Source	

м

14
. 14, 20, 21
2

0

OCIA	4, 39–44, 45
Operating Current	

Ρ

Patents	52
Pedestal Base	3
Pin Assignments	
Cable	45–48
Port	44
POS	7
Power Save	20, 21

INDEX

Power Supply		3
Protocols	3	8

R

Radiate	
Razzberry Tone	17, 19, 40
Red	. 17, 18, 19, 31
Repair	
RS232 9, 33, 37	, 39–44, 46, 47

S

Scan Lines	35
Scan Pattern	35
Scan Speed	35
Scan Volume	22
Specification	
Electrical	36
Mechanical	35
Operation	35
Stand 3, 25–27,	35
Stand-Alone Keyboard 2, 6, 46,	47
Storage	36

т

Tone 17	7, 19, 21
Transformer	
Transformers	36
Troubleshooting	29–34
0	

U

۷

Ventilation							36
Voltage	4	, 5,	6,	7,	8,	10,	11

W

Warranty	49
Weight	35
Window	16
Window Face Plate	14

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