



## ASSEMBLY INSTRUCTIONS

### 5PC Storage Dining Set

Sears Stock # 56170

VL Stock #07-2204



#### **CUSTOMER SERVICE INFORMATION**

Victory Land Group, Inc  
1350 Munger Rd  
Bartlett, IL 60103

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**PHONE:** 1-800-933-0527

**FAX:** 1-630-540-7099

8:30 am to 5:00 pm CST, Mon. thru Fri.

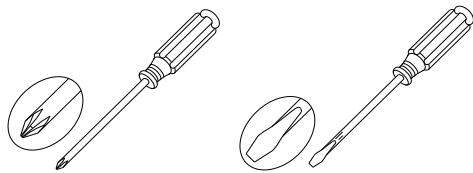
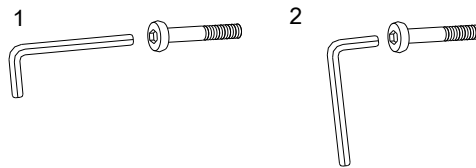
**EMAIL:** [help@victorylandgroup.com](mailto:help@victorylandgroup.com)

## GENERAL INFORMATION, TIPS & TRICKS

1. Please read the assembly instructions prior to assembling this product.
2. To avoid damage, assemble this product on a nonabrasive surface such as carpet.
3. Make sure all bolts are tightly fastened before the product is used.
4. Not for commercial use.
5. Care: Wipe with a damp cloth. Use furniture polish or lemon oil on the wood as needed. Avoid prolonged exposure to moisture.

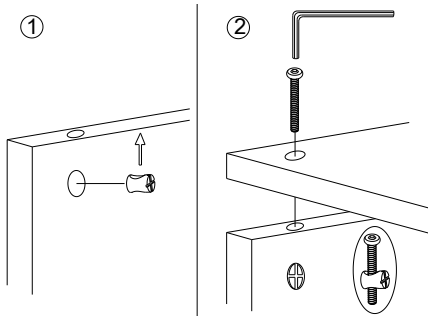
**Please make sure you have all parts before beginning assembly. Please wait until all steps are completed before tightening bolts. We recommend using two people for assembly.**

1. Use the long end of the allen wrench to fasten allen bolts loosely and quickly.
2. Use the short end of the allen wrench for final tightening.



**Both a Phillips and slotted head screwdriver (not included) are necessary for assembly.**

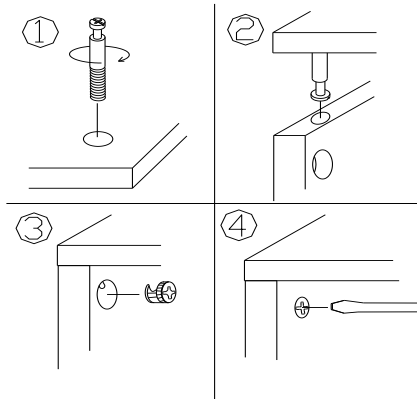
**Use the slotted head screwdriver to tighten the cam locks.**



### **Allen Bolt and "T" Nut assembly techniques:**

1. Insert the "T" nut into the larger predrilled hole in one panel, making sure its center hole is facing toward the hole through which the Allen bolt will attach. Be sure the top of the "T" nut with the slots faces out. You can adjust the direction its center hole faces once it's in the hole using a Phillips screwdriver.
2. Attach both panels by inserting the Allen bolt through the predrilled hole of the second panel and screwing it into the "T" nut.

## GENERAL INFORMATION, TIPS & TRICKS

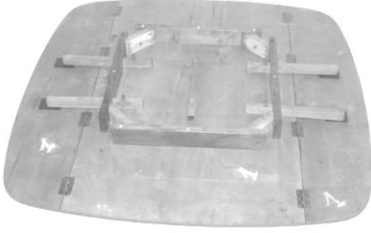
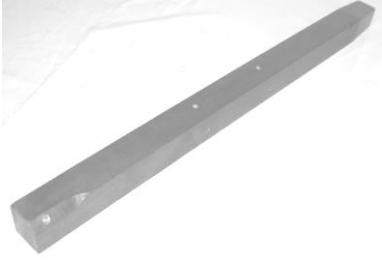
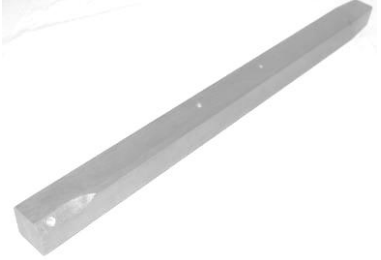
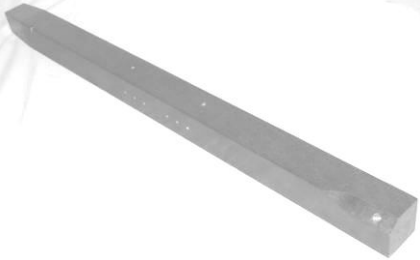

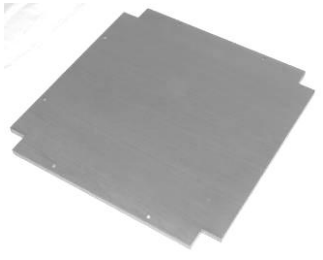

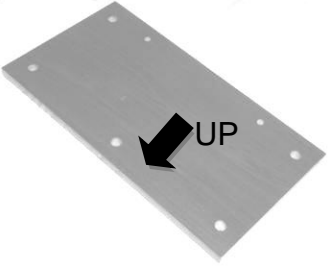



### Metal dowel screw and cam lock assembly techniques:

1. Screw the metal dowel screw into the predrilled plastic hole.
2. Attach both panels. Ensure the head of the metal dowel screw is centered in the predrilled hole of the second panel. If it is not, then screw it in farther or back it out until the head is centered.
3. Insert the cam lock into the predrilled hole over the head of the metal dowel screw.
4. Use a slotted head screwdriver and turn the cam lock until tight, which is about one-half turn.

**! WARNING:** After a few days of initial assembly and chairs have acclimated to new environment, retighten all hardware. Periodically check and retighten the screws every few months.

## PART LIST-TABLE

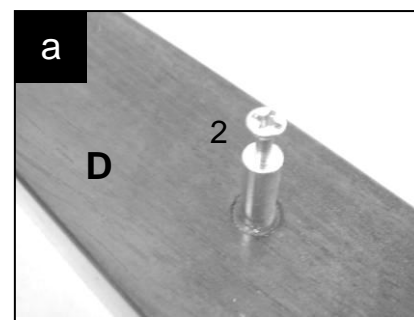
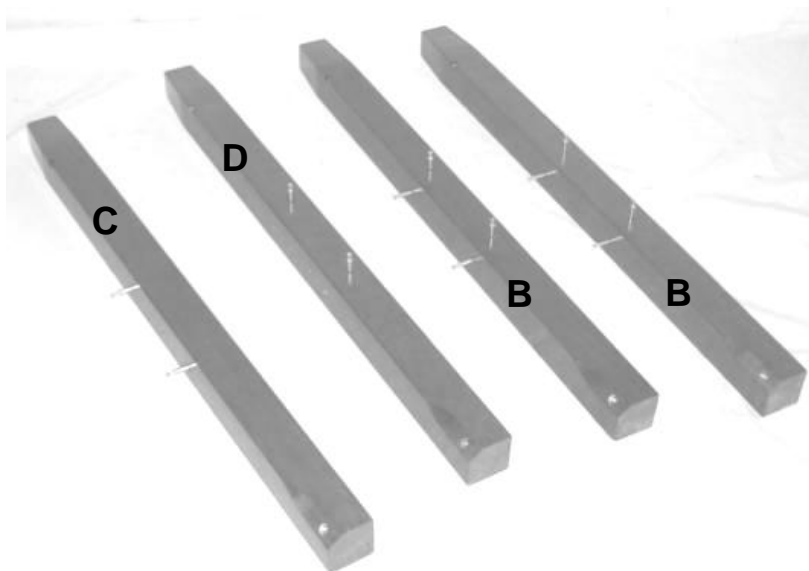
A. Tabletop	B. Back Leg	C. Left Front Leg
		
QTY: 1 pc	QTY: 2 pcs	QTY: 1 pc
D. Right Front Leg	E. Top Shelf	F. Middle Shelf
		
QTY: 1 pc	QTY: 1 pc	QTY: 1 pc
G. Bottom Shelf	H. Side Panel	I. Door
		
QTY: 1 pc	QTY: 3 pcs	QTY: 1 pc

## HARDWARE LIST-TABLE

1. Cam Lock	2. Metal Dowel Screw	3. Large Allen Bolt
		
QTY: 15 pcs	QTY: 15 pcs	QTY: 8 pcs
4. Small Allen Bolt	5. "T" Nut	6. Spring Washer
		
QTY: 6 pcs	QTY: 6 pcs	QTY: 8 pcs
7. Flat Washer	8. Magnet	9. Short Screw
		
QTY: 8 pcs	QTY: 1 pc	QTY: 8 pcs
10. Knob	11. Knob Bolt	12. Allen Wrench
		
QTY: 1 pc	QTY: 1 pc	QTY: 1 pc

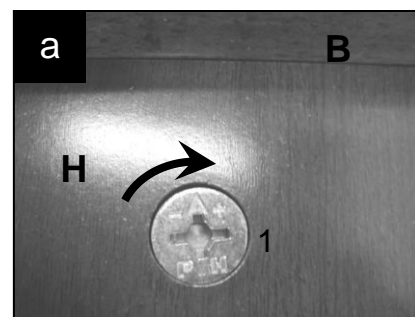
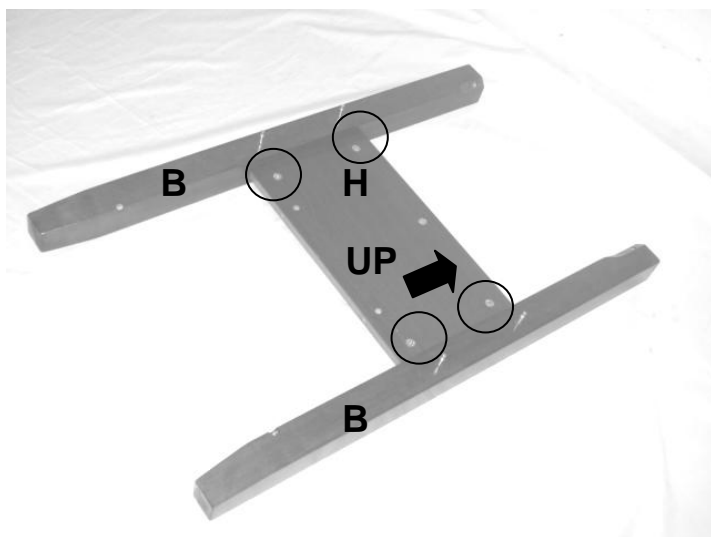
## ASSEMBLY INSTRUCTIONS-TABLE

Diagram #1



1. Attach twelve metal dowel screws (2) to the back legs (B) and left and right front legs (C&D) as shown.

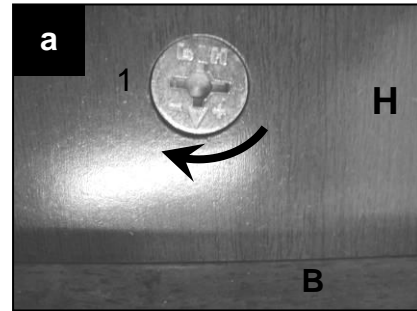
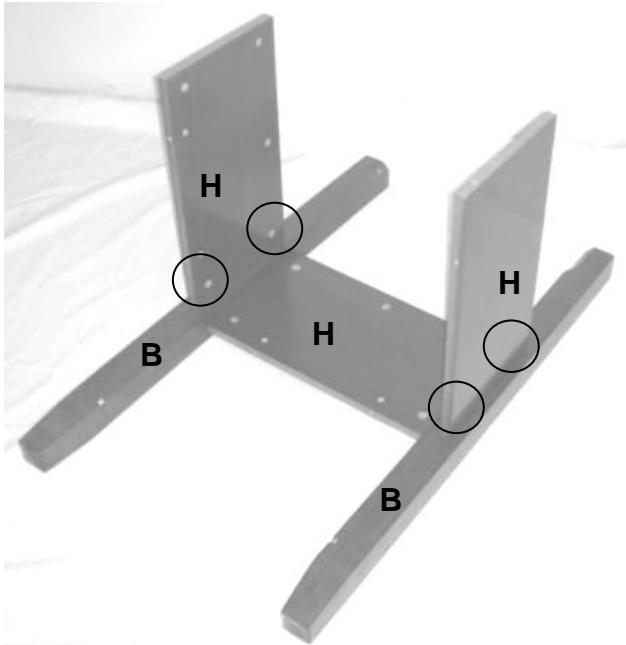
Diagram #2



2. Attach two back legs (B) to a side panel (H) using four cam locks (1) as shown.

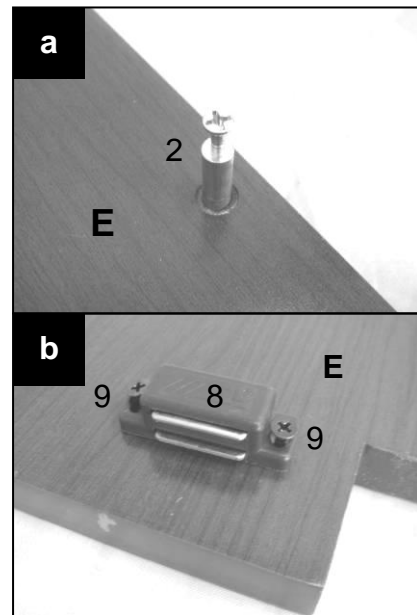
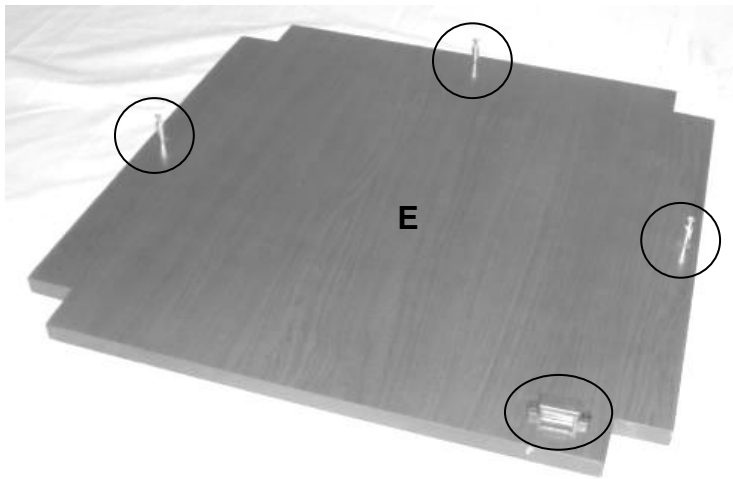
## ASSEMBLY INSTRUCTIONS-TABLE

Diagram #3



13. Attach other two side panels (H) to the back legs (B) using four cam locks (1) as shown.

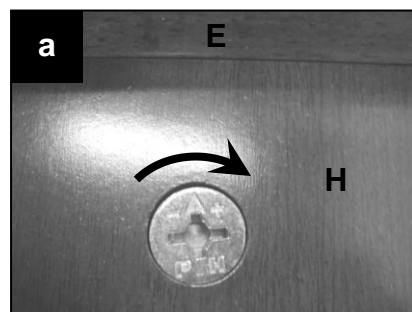
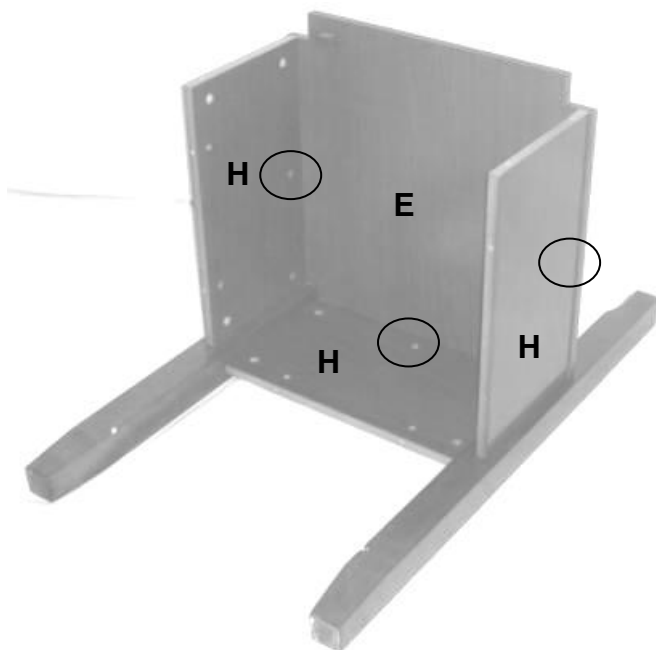
Diagram #4



14. Attach three metal dowel screws (2) to the top shelf (E) as instruction (a).  
15. Attach a magnet (8) to the top shelf (E) using two short screws (9) as instruction (b).

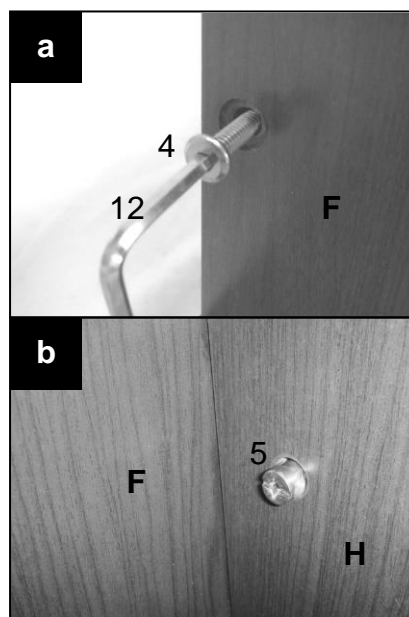
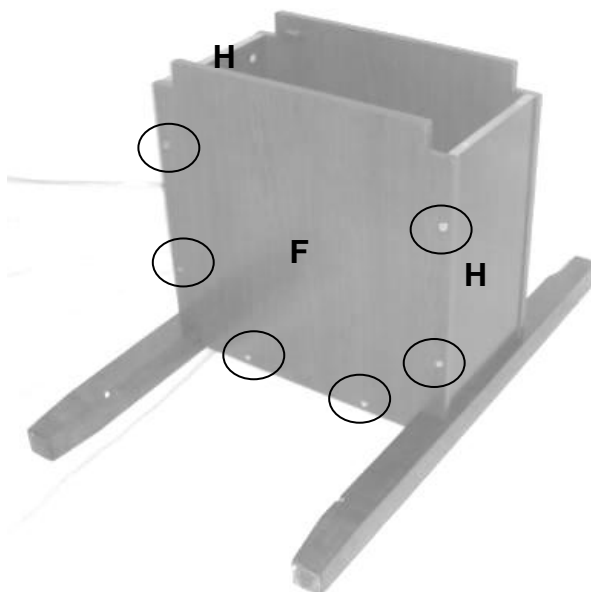
## ASSEMBLY INSTRUCTIONS-TABLE

Diagram #5



16. Attach the top shelf (E) to the side panels (H) using three cam locks (1) as shown.

Diagram #6

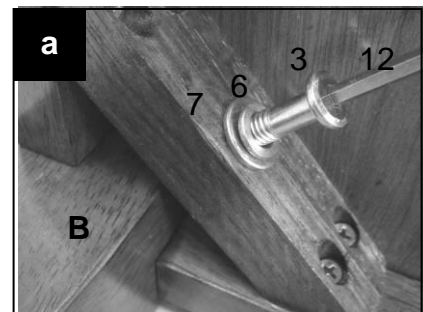
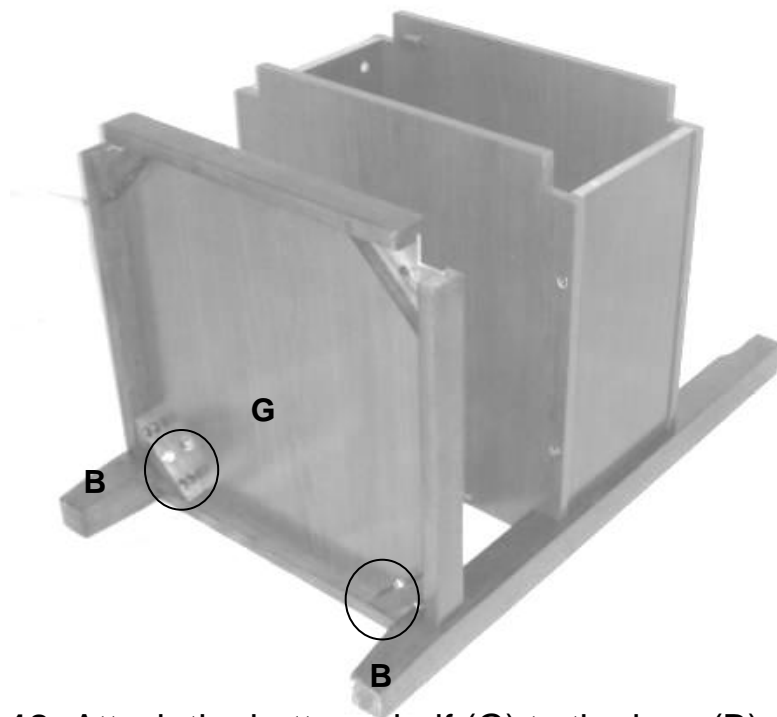


17. Attach the middle shelf (F) to the side panels (H) using six small allen bolts (4) and six "T" nut (5) as shown. Tighten the bolts with allen wrench (12).



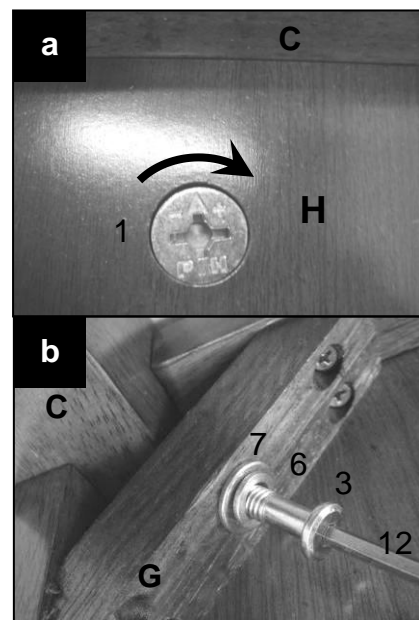
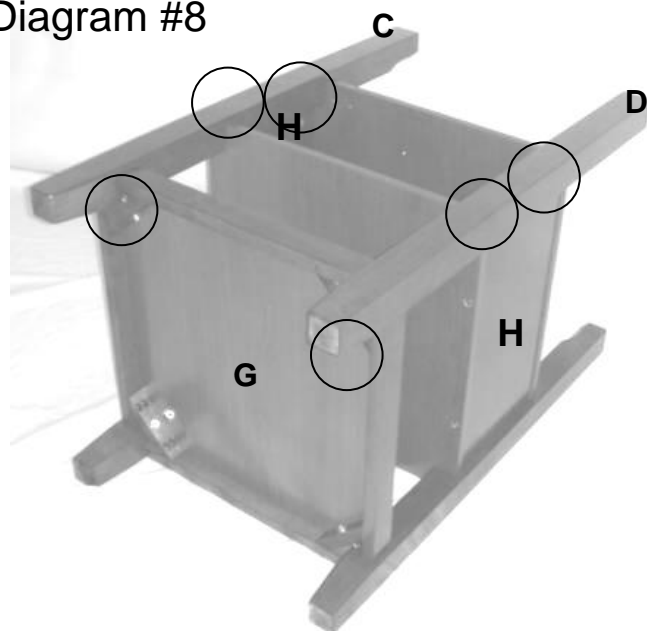
## ASSEMBLY INSTRUCTIONS-TABLE

Diagram #7



18. Attach the bottom shelf (G) to the legs (B) using two large allen bolts (3), two spring washers (6) and two flat washers (7) as shown. **Do not tighten the bolts at this step.**

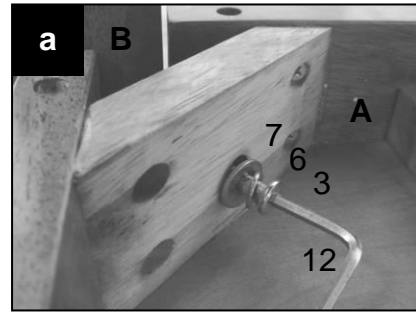
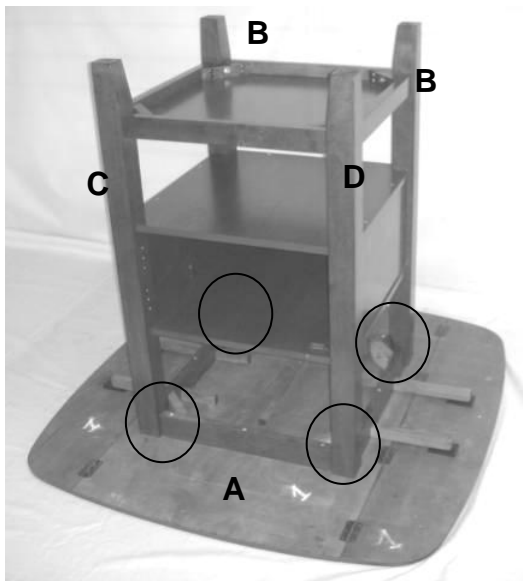
Diagram #8



11. Attach the left and right front legs (C&D) to the side panels (H) using four cam locks (1) as instruction (a).
12. Secure the bottom shelf (G) to the legs (C&D) using two large allen bolts (3), two spring washers (6) and two flat washers (7) as instruction (b). Tighten the all bolts with allen wrench (12).

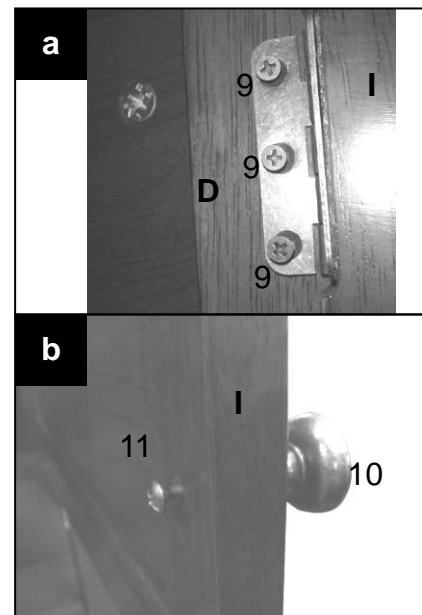
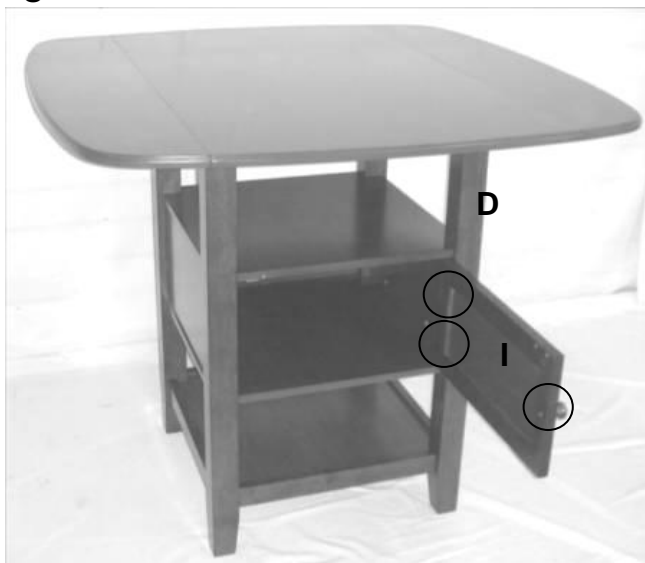
## ASSEMBLY INSTRUCTIONS-TABLE

Diagram #9



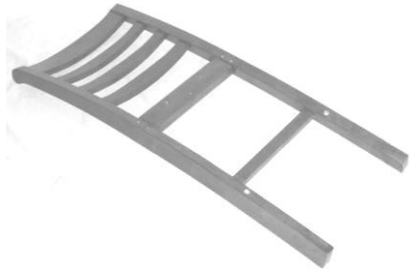

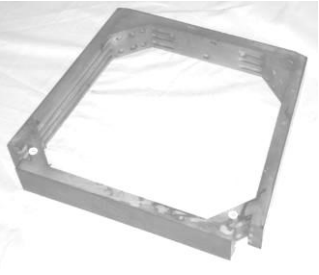
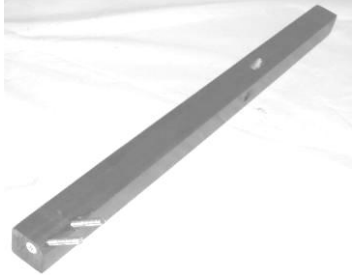
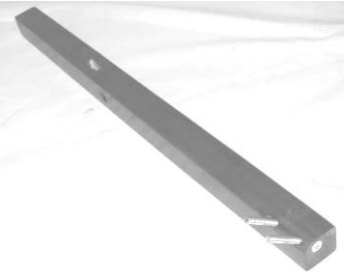
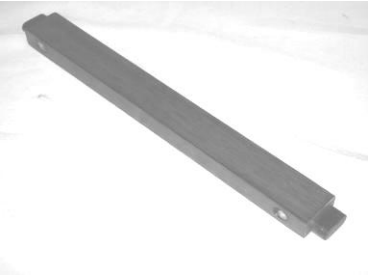
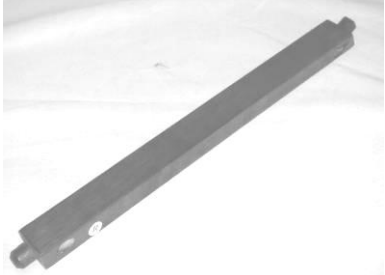
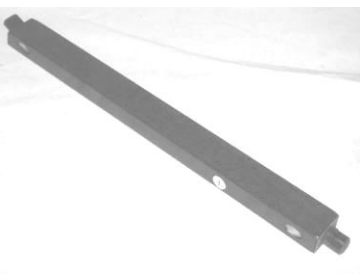
13. Place the tabletop (A) upside down on a non-abrasive surface such as carpet. Attach the assembled from diagram #8 to the tabletop (A) using four large allen bolts (3), four spring washers (6) and four flat washers (7) as shown. Tighten the bolts with allen wrench (12).
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Diagram #10










14. Turn the table upright. Attach the door (I) to the right front leg (D) using six short screws (9) as instruction (a).  
 15. Attach a knob (10) to the door (I) using a knob bolt (11) as instruction (b).  
 16. The Table is now ready for use.

## PART LIST-CHAIR

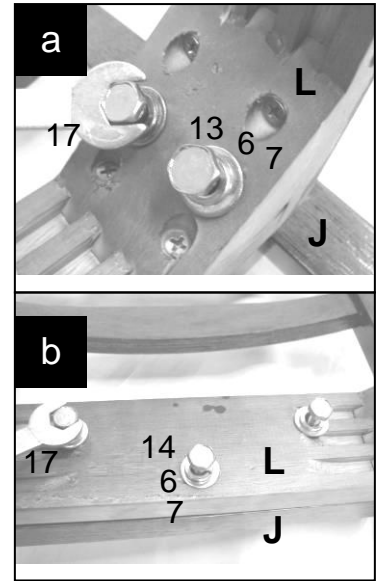
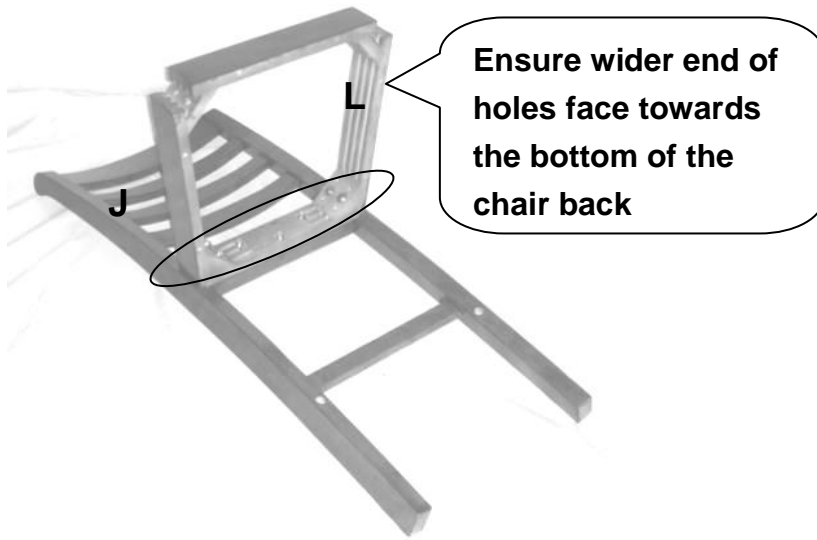
J. Chair Back	K. Seat Panel	L. Seat Frame
		
QTY: 4 pcs	QTY: 4 pcs	QTY: 4 pcs
M. Chair Right Front Leg	N. Chair Left Front Leg	O. Front Crossbar
		
QTY: 4 pcs	QTY: 4 pcs	QTY: 4 pcs
P. Right Side Crossbar	Q. Left Side Crossbar	
		
QTY: 4 pcs	QTY: 4 pcs	

## HARDWARE LIST-CHAIR

6. Spring Washer	7. Flat Washer	13. Long Bolt
		
QTY: 44 pcs	QTY: 44 pcs	QTY: 16 pcs
14. Short Bolt	15. Nut	16. Long Screw
		
QTY: 12 pcs	QTY: 16 pcs	QTY: 48 pcs
17. Open-end Wrench		
		
QTY: 1 pc		

## ASSEMBLY INSTRUCTIONS- CHAIR

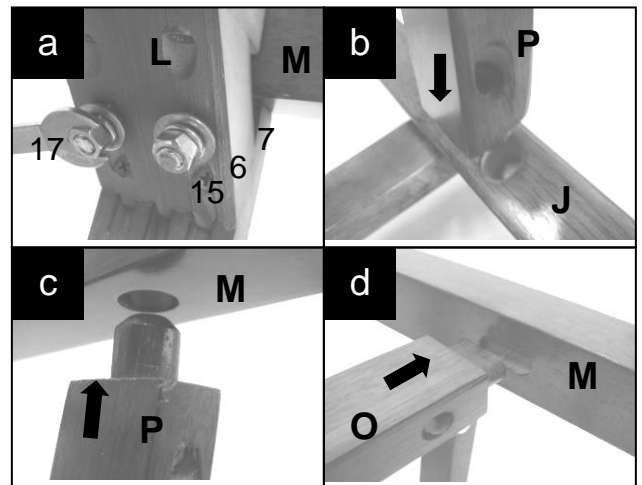
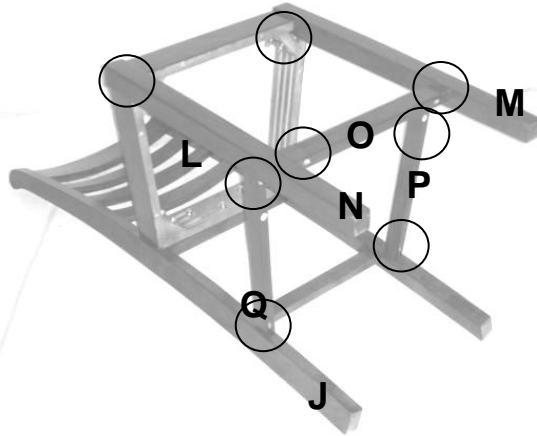
Diagram #11



1. Attach seat frame (L) to the chair back (J) using four long bolts (13), three short bolts (14), seven spring washers (6) and seven flat washers (7) as shown.

Note: Ensure wider end of the holes on the seat frame (L) face towards the bottom of the chair back. Do not tighten the bolts at this step. Use the three short bolts (14) in the three holes near the center of the back of the seat frame (L) and four long bolts (13) in the back corners of the seat frame (L).

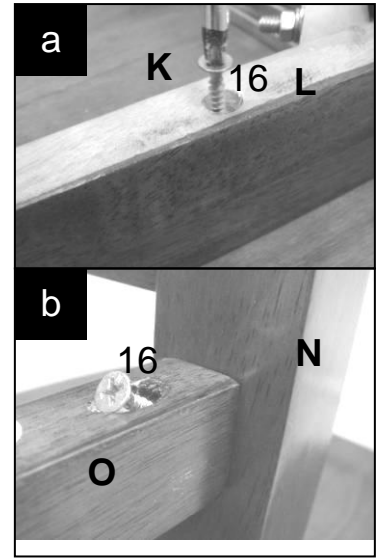
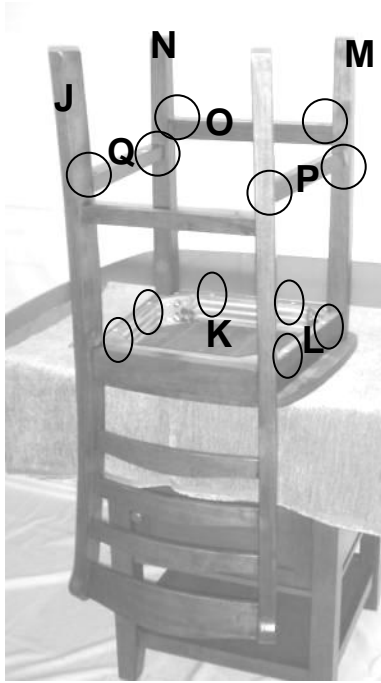
Diagram #12



2. Attach chair right and left front legs (M&N) to the seat frame (L) using four nuts (15), four spring washers (6) and four flat washers (7) as instruction (a). **Do not tighten the bolts at this step.**
3. Insert the side crossbars (P&Q) into the holes of the front legs (M&N) and chair back (J) as instruction (b) & (c). The small holes on the bottom of the crossbar must face the bottom of the chair.
4. Insert the front crossbar (O) into the oval holes of the front legs (M&N) as instruction (d). The small holes on the bottom of the crossbar must face the bottom of the leg.
5. Turn the chair upright. Make the assembled chair is level and square. Tighten all bolts and nut with open-end wrench (17).

## ASSEMBLY INSTRUCTIONS- CHAIR

Diagram #13



6. Place the seat panel (K) upside down on a non-abrasive table surface. The rear (tapered end) of the seat panel (K) should be near the table edge.  
Hint: Protect the non-abrasive table surface and seat panel (K) by laying a towel in-between the seat panel and table.
7. Place the assembled chair frame on the seat panel (K) as shown. Attach with six long screws (16).
8. Secure the crossbars (O&P&Q) to the front legs (M&N) and chair back (J) using six long screws (16) as shown.

Diagram #14



9. Turn the chair upright. The chair is now ready for use.
10. Repeat diagram #11 to #14 to assemble the other chairs.